

SIEMENS

SED2 VFD NEMA Type 3R and 3R Harsh Environment (3RHE) Bypass

Operating Instructions



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Type 3R Harsh Environment
(3RHE) Bypass Operating
Instructions**

NOTICE

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WARNING

The Siemens Building Technologies SED2 Variable Frequency Drives are shipped without EMC line filters. (The EMC filter is most commonly used in Europe.) Where local codes or customer/installation requirements dictate, separately orderable Class A line filters are available. More stringent Class B line filters are also available for most models. Installation of these filters satisfies the requirements for the EU's EMC directive.

SERVICE STATEMENT

Control devices are combined to make a system. Each control device is mechanical in nature and all mechanical components must be regularly serviced to optimize their operation. All Siemens Building Technologies, Inc. branch offices and authorized distributors offer Technical Support Programs that will ensure your continuous, trouble-free system performance.

For further information, contact your nearest Siemens Building Technologies, Inc. representative.

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TO THE READER

Your feedback is important to us. If you have comments about this manual, please submit them to sbt_technical.editor.us.sbt@siemens.com

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How to Use this Manual

Manual Organization

This manual contains the following sections:

- *How to Use this Manual* describes the organization of this manual and the symbols used throughout this manual.
- *Safety Instructions* provides general guidelines for your safety and to prevent equipment damage.
- *SED2 VFD NEMA Type 3R and Type 3R Harsh Environment (3RHE) Bypass Overview* describes the function and components.
- *Operation Overview* describes the operating modes of the NEMA Type 3R/3RHE Bypass.
- *Installation* provides mounting information and details on electrical connections.
- *Startup Procedures* provides step-by-step procedures to start up the NEMA Type 3R and Type 3RHE Bypass.
- *Technical Specifications* lists NEMA Type 3R/3RHE Bypass specification data.
- *Troubleshooting* provides guidelines for troubleshooting the NEMA Type 3R/3RHE Bypass.

Manual Notations

Notation	Symbol	Meaning
WARNING:		Indicates that personal injury/loss or life may occur if you do not perform a procedure as specified.
CAUTION:		Indicates that equipment damage or loss of data may occur if you do not perform a procedure as specified.
NOTES:	(No symbol)	Provides other important information or helpful hints.

Where To Send Comments

Your feedback is important to us. If you have comments about this manual, please submit them to sbt_technical.editor.us.sbt@siemens.com.

Reference Documents

The following SED2 VFD documentation is available from your local Siemens Building Technologies representative:

- *SED2 VFD Startup, Operation & Maintenance Manual* (125-3201)
- *SED2 VFD Parameter Reference Guide* (125-3214)
- *SED2 Variable Frequency Drives Submittal Sheet* (154-042)
- *SED2 VFD NEMA Type 3R and Type 3R Harsh Environment (3RHE) Bypass Submittal Sheet* (154-062)
- *SED2 VFD Conventional Bypass Option Submittal Sheet* (154-044)

Safety Instructions

The following general guidelines are provided for your safety, to prevent damage, and to extend the service life of the SED2 product and any connected equipment. *Read this information carefully.* Specific Warnings, Cautions, and Notes are provided in the relevant sections of this manual.



WARNINGS:

- The SED2 uses hazardous voltages and controls potentially dangerous rotating mechanical parts. Non-compliance with warnings or failure to follow the instructions contained in this manual can result in loss of life, severe personal injury, or serious damage to property/equipment.
- Only authorized personnel should work on this equipment, and only after becoming familiar with all local regulations and ordinances; safety notices; and installation, operation, and maintenance procedures in this manual. Successful and safe operation of this equipment depends upon its proper handling, installation, operation, and maintenance.
- Before carrying out any installation and commissioning procedures, you must read all safety instructions and warnings, including all warning labels attached to the equipment. Make sure that the warning labels are kept in a legible condition and ensure missing or damaged labels are replaced.
- Observe the regulations of Safety Code VBG 4.0 (in particular, “Permissible Deviations when Working with Live Parts”) whenever measuring or testing is performed on live equipment. Also, use suitable NEMA Type 3R/3RHE Bypass and SED2 tools.
- Use this equipment for only the purpose specified by the manufacturer. Unauthorized modifications and the use of spare parts and accessories that are not sold or recommended by the manufacturer of the equipment can cause fires, electric shocks, and injuries.
- Prevent the general public from accessing or approaching this equipment.

NOTE: Keep these Operating Instructions near the equipment and available to all users.

SED2 VFD NEMA Type 3R/3RHE Bypass Overview

During normal operation of a NEMA Type 3R/3RHE Bypass in a typical application, the input and output contactors close and the SED2 operates the motor (Figure 1). The bypass contactor provides the ability to operate the motor on utility power and eliminate the SED2 from the motor control circuit.

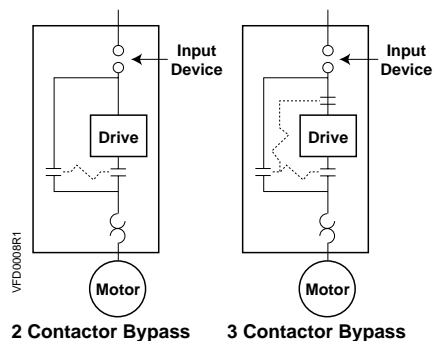
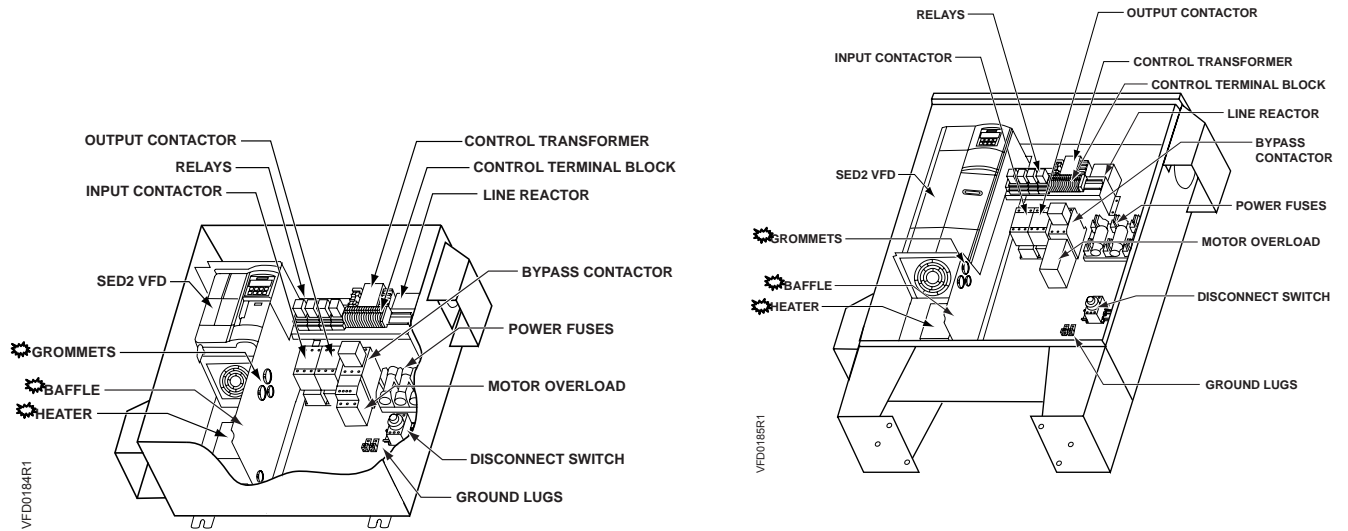


Figure 1. Functional Diagram of Typical NEMA Type 3R/3RHE Bypass.

The NEMA Type 3R/3RHE bypass consists of a SED2, NEMA Type 3R/3RHE bypass enclosure, and controls. NEMA Type 3R/3RHE bypass components (Figure 2 and 4) include:

- Control terminal block
- "Drive-Off-Bypass" switch
- "Bypass On" light
- "Drive Test On-Off" switch (optional)
- Control Transformer
- Power fuses
- Relays
- Overload (current) relay
- Bypass Contactor
- Output Contactor
- Input Contactor (optional on the Type NEMA 3R, standard on Type 3RHE)
- Motor Contactor
- Disconnect switch
- Heater

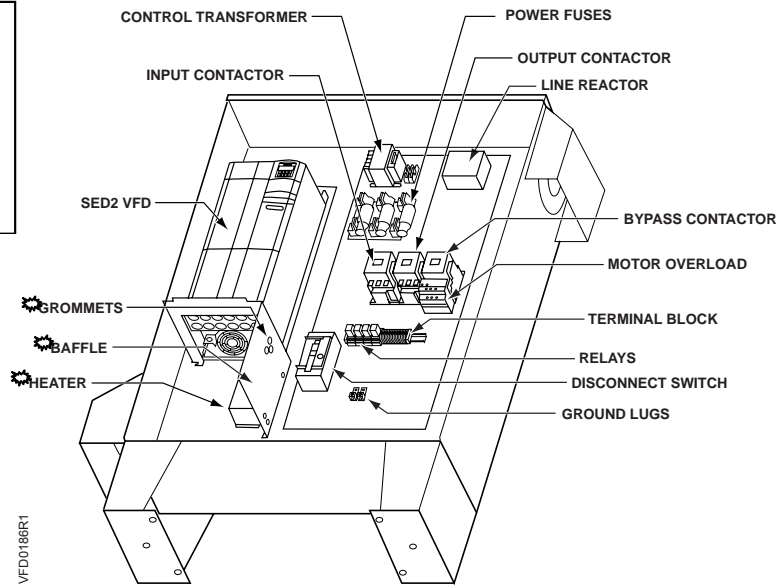


Enclosure 3R Frame ABC and 3RHE Frame Size B.

Enclosure 3R Frame DE and 3RHE C and D.

NOTE: Control wiring should be run with maximum separation possible from all other wiring.

⚙️ Components NOT present in NEMA Type 3RHE models.



Enclosure Frame F.

Figure 2. Typical NEMA Type 3R/3RHE Bypass Components.

NEMA Type 3R/3RHE Bypass Operation Overview

NOTE: See Figure 6 for NEMA Type 3R/3RHE Bypass control terminals.

- Drive Mode
 - Drive output contactor closes (and drive input contactor if supplied). The motor is controlled by the SED2 output.
 - Change the position of the Drive-Off-Bypass switch to OFF or the bypass stops the SED2 by opening digital input 4, stop 3.
- Local Bypass Operation
 - Requires a jumper between bypass control terminals 7 and 8. Jumper is supplied from the factory.
 - The system goes to bypass by closing the bypass contactor. The bypass indicating light illuminates whenever the Drive-Off-Bypass switch is placed in the BYPASS position.
 - The motor is connected to utility/line power.
- Remote Bypass Operation
 - Requires a jumper between bypass control terminals 5 and 6.
 - Requires that the Drive-Off-Bypass switch be in the BYPASS position.
 - The system goes to bypass by closing the bypass contactor and the bypass indicating light illuminates whenever bypass control terminals 1 and 2 are closed (Customer Remote Start Input).
 - The motor is connected to utility/line power.
- Automatic Bypass Operation
 - Requires wiring a normally open (NO) contact from DR1 to terminals 9 and 10.
 - Requires wiring a normally closed (NC) contact from DR1 to terminals 11 and 12.
 - Requires programming of P0731=52.3 and P0748=— — — □.
 - Requires that the Drive-Off-Bypass switch be in the DRIVE position.
 - The system goes to bypass by closing the bypass contactor and the bypass indicating light illuminates whenever the drive registers a fault condition and output relay No. 1 changes state.
 - The motor is connected to utility/line power.

- If remote bypass operation is also selected, the motor will not run on bypass until the contact for the Customer Remote Start Input closes.
- Safety Input
 - Requires a jumper between bypass control terminals 3 and 4. Jumper is supplied from the factory.
 - Contact must be closed for the motor to be run in either the drive or bypass modes.



WARNING:

This contact disconnects the 120 Vac control power circuit.

- Essential Service Mode
 - Closing terminals 13 and 16 forces the bypass contactor to close regardless of the selected operation.
 - All calls to open the bypass contactor are ignored except the opening of this contact or the removal of main power.



WARNING:

All calls to open the bypass include ignoring the tripping of the mechanical overload and opening of the safety input. Perform this procedure with extreme care.

Installation

Environmental Conditions

NEMA Type 3R/3RHE enclosed bypasses are manufactured for outdoor locations, not in direct sunlight. The 3R rating provides a degree of protection to the enclosed VFD and electrical control components from falling rain, snow, and from damage caused by the formation of ice.

The ambient temperature must be between 14°F and 104°F (-10°C to 40°C) and the relative humidity must be 0% to 95% non-condensing. Units with the HT1/HT2 designation in their part number are rated to 122°F (50°C).



CAUTION:

1. When locating NEMA Type 3R/3RHE enclosure, make certain that the heater/finger guard air inlet (Figure 4) is not blocked and that any environmental substance (such as snow or sand) or other debris will not potentially block the air inlet.
2. A heater is supplied with all outdoor enclosures to minimize the effects of condensation. The heater is only powered when the main power to the enclosure is on. If the unit has been de-energized for any period, inspect for and rectify any condensation in the enclosure before reapplying power.
3. The heater should be set above the typical average dew point for your part of the country. If unsure of your typical dew point temperature, 75°F (24°C) should be appropriate for most areas.

Inspection

1. As you unpack the NEMA Type 3R/3RHE Bypass, check for shipping damage. In the event of damage, contact the transport company.
2. Locate the NEMA Type 3R/3RHE Bypass nameplate and confirm that the unit is configured to the installation requirements.
3. Verify that the delivery is complete. If not, contact the supplier.

Dimensions and Weights

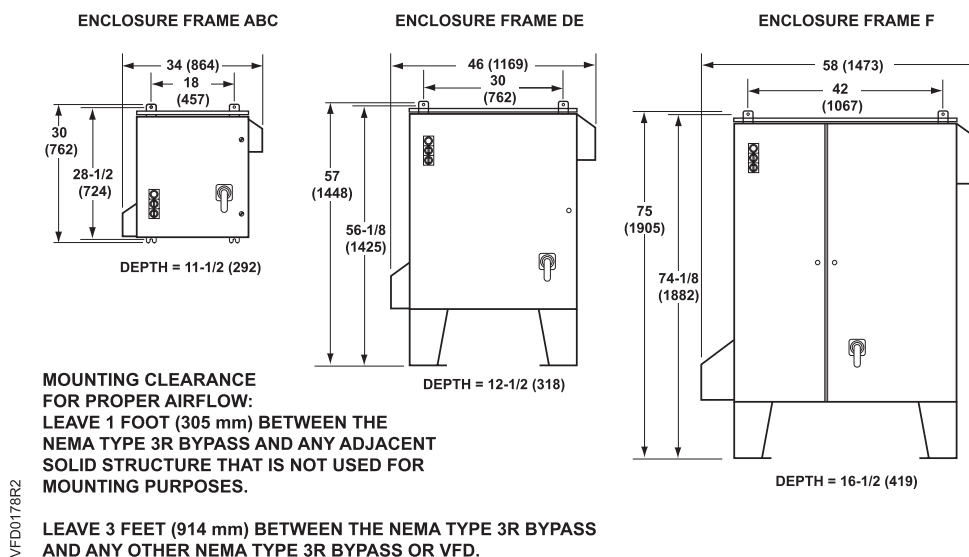


Figure 3. NEMA Type 3R Bypass Dimensions in Inches (Millimeters).

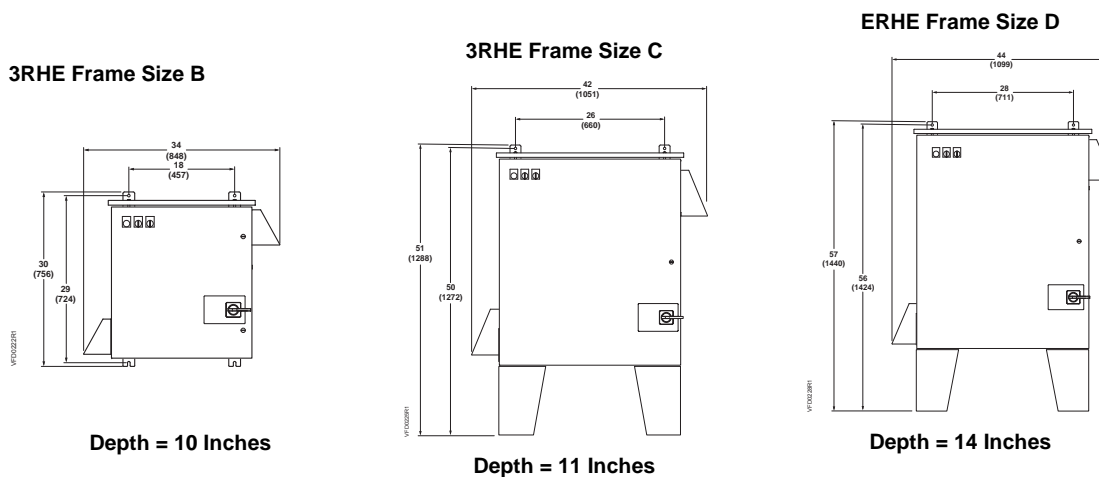


Figure 4. NEMA 3RHE Enclosure Dimensions in Inches (Millimeters).

Table 1. Type 3R Enclosure Approximate Weights

Frame Size	Wt. Lb (kg)
ABC	130 (59)
DE	300 (136)
F	550 (249)

Table 2. Type 3RHE Enclosure Approximate Weights

Frame Size	Wt. Lb (kg)
B	150 (68)
C	220 (100)
D	330 (150)

NOTE: Exact weight will be affected by actual horsepower/voltage and selected power options

Mounting

1. Punch appropriate conduit holes for control, motor, and input power wiring (Figure 4).



CAUTION:

To maintain the NEMA Type 3R/3RHE enclosure rating, use only fittings rated 3R or rain tight, or for wet locations.

2. Mount NEMA Type 3R/3RHE Bypass enclosure in location per job drawings.
 - To ensure safe installation, verify that the surface of the mounting location is level.
 - See Figure 3 for dimensions and see Table 1 for approximate weights.
 - Make certain SED2 operator panel, bypass switches, and disconnect are accessible.
 - Secure enclosure in place.



CAUTION:

Leave 1 foot (305 mm) between the NEMA Type 3R/3RHE Bypass and any adjacent solid structure that is not used for mounting purposes.

Leave 3 feet (914 mm) between the NEMA Type 3R/3RHE Bypass and any other NEMA Type 3R/3RHE Bypass or VFD.

3. Cooling/Filter Note:
The NEMA Type 3R/3RHE Bypass is supplied with an air filter that requires periodic cleaning and/or replacement. The time period is determined by the mounting location and environmental conditions. Ensure that you make filter maintenance part of an established maintenance schedule for your installation.

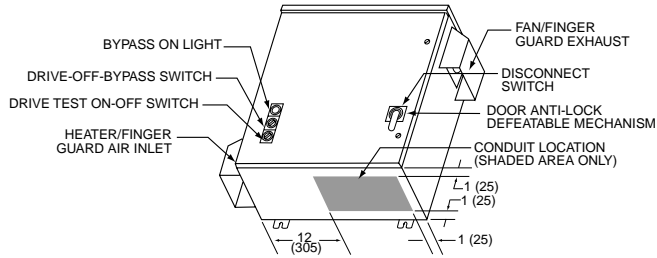


Figure 5. Enclosure 3R Frame ABC and 3RHE Frame B. Dimensions in Inches (Mm).

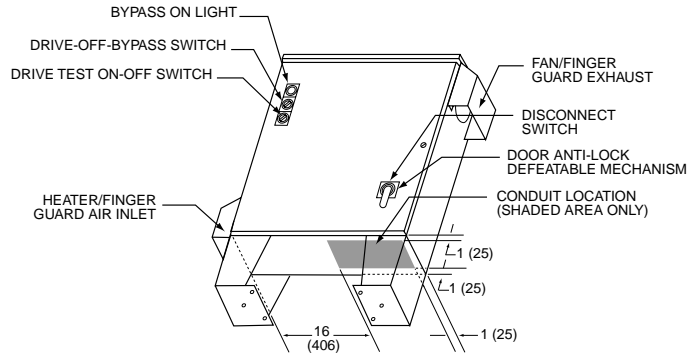


Figure 6. Enclosure 3R Frame DE and, 3RHE Frame C and D. Dimensions in Inches (Mm).

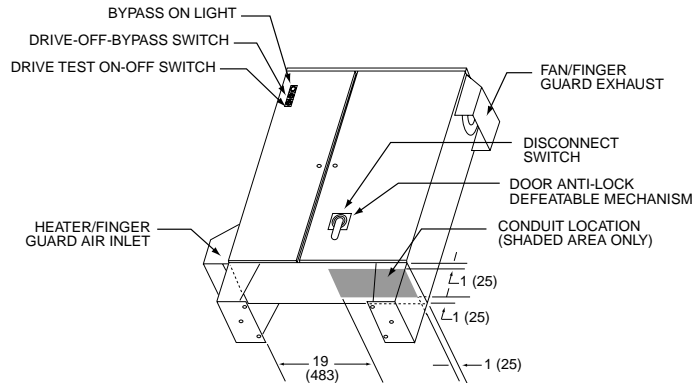
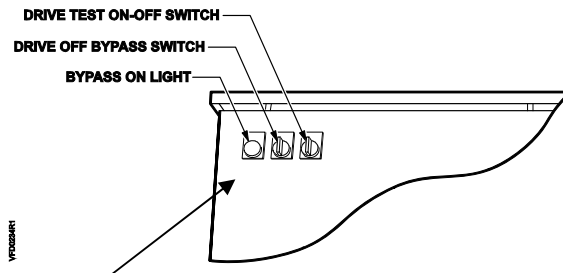


Figure 7. Enclosure Frame F. Dimensions in Inches (Mm).



NOTE: The Light/Switch location for Type 3RHE differs from the standard 3R frames as shown above.

Wiring Connections

NOTE: See Figure 8 through Figure 13 for all NEMA Type 3R/3RHE Bypass wiring.

1. Do not mix control, motor, and input wiring in the same conduit. Run separate wire types with maximum possible separation.



WARNING:

Failure to follow appropriate VFD wiring practice can result in sub-standard system operation and may damage control components.

2. Route shielded, twisted pair, 24-gauge minimum cable for *control wiring* in separate conduit into enclosure (Figure 11 through Figure 13). Connect control wiring per job drawings and Figure 9.

NOTES:

- Terminate shield at control device.
 - Control wiring is 12 to 26 AWG and tightening torque is 4.4 lb-in (0.5 Nm).
3. If applicable, route *communications wiring (P1)* in separate conduit into enclosure (Figure 11 through Figure 13). Continue to route communications wiring to VFD and terminate per *SED2 VFD Startup, Operation, and Maintenance Manual, (125-3201)*.



CAUTION:

If applicable, route *communications wiring* with maximum separation from all other wiring. If wiring through bypass enclosure, run communication wiring with maximum separation possible from all other wiring.

4. Route *motor wiring* in separate conduit into enclosure (Figure 11 through Figure 13). Connect motor wiring to motor overload and ground lug. See Tables 2 through 5 for wire sizes and tightening torques.
5. Route *input power wiring* in conduit into enclosure (Figure 11 through Figure 13). Connect input power wiring to disconnect switch and ground lug or to circuit breaker and ground lug. See Table 3 through Table 6 for wire sizes and tightening torques.



WARNING:

Use only permanently wired input power connections.

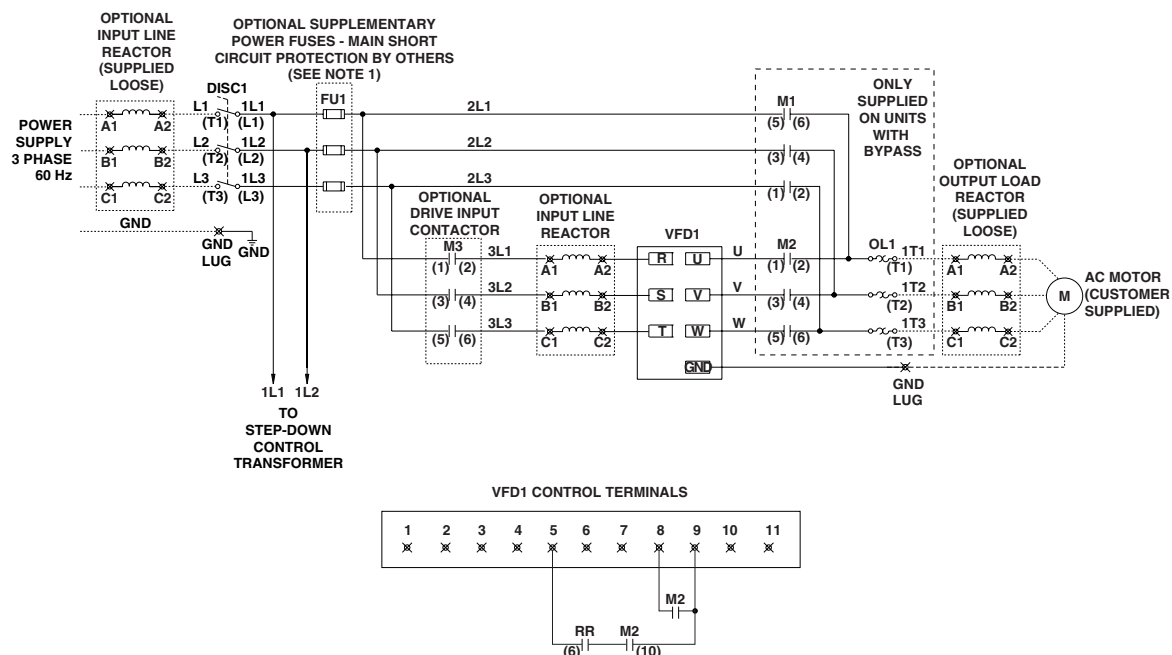


Figure 8. NEMA Type 3R/3RHE Bypass Power Circuit.

NOTES:

1. Branch circuit protection to be provided by installer, per UL508A, if not provided with drive.
2. For bypass operation modify these drive parameters: P0704 (0) and P0704 (1) = 3.
3. Control and communication wiring should be 300V UL minimum.
4. Communication wiring should be run with maximum separation possible from all other wiring.
5. Essential service mode operates the motor full speed (bypass) with no protection for the motor or system.
6. Ensure that automatic bypass will not damage the system before activating.
7. See Table 10 for proper fuse and wire sizes.
8. See Siemens Publication No. 125-3201 for SED2 VFD input/output signal wiring details.

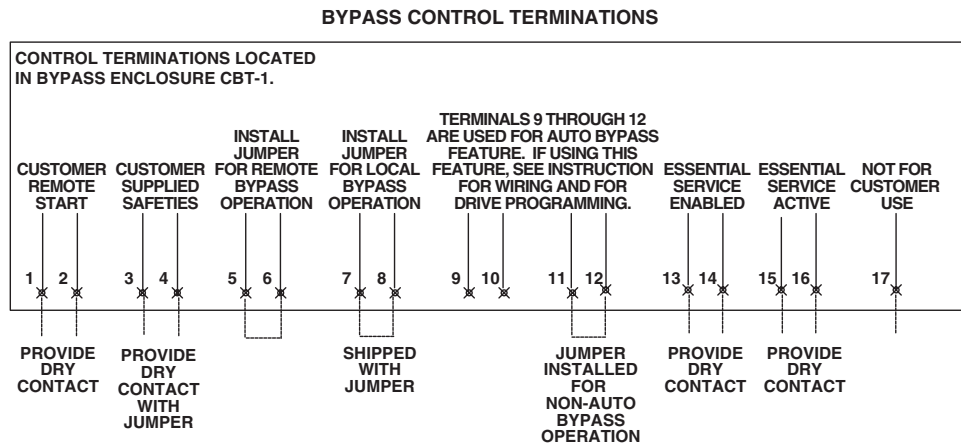
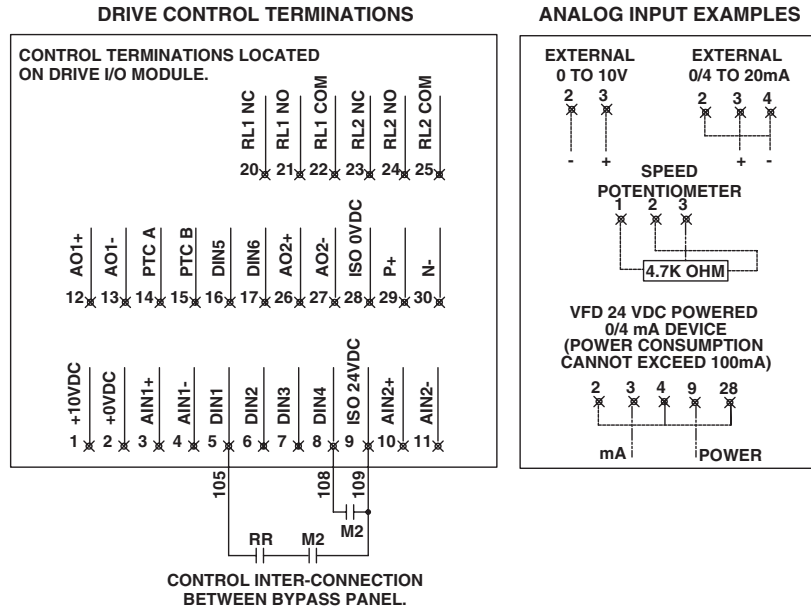


Figure 9. NEMA Type 3R/3RHE Bypass Terminations.

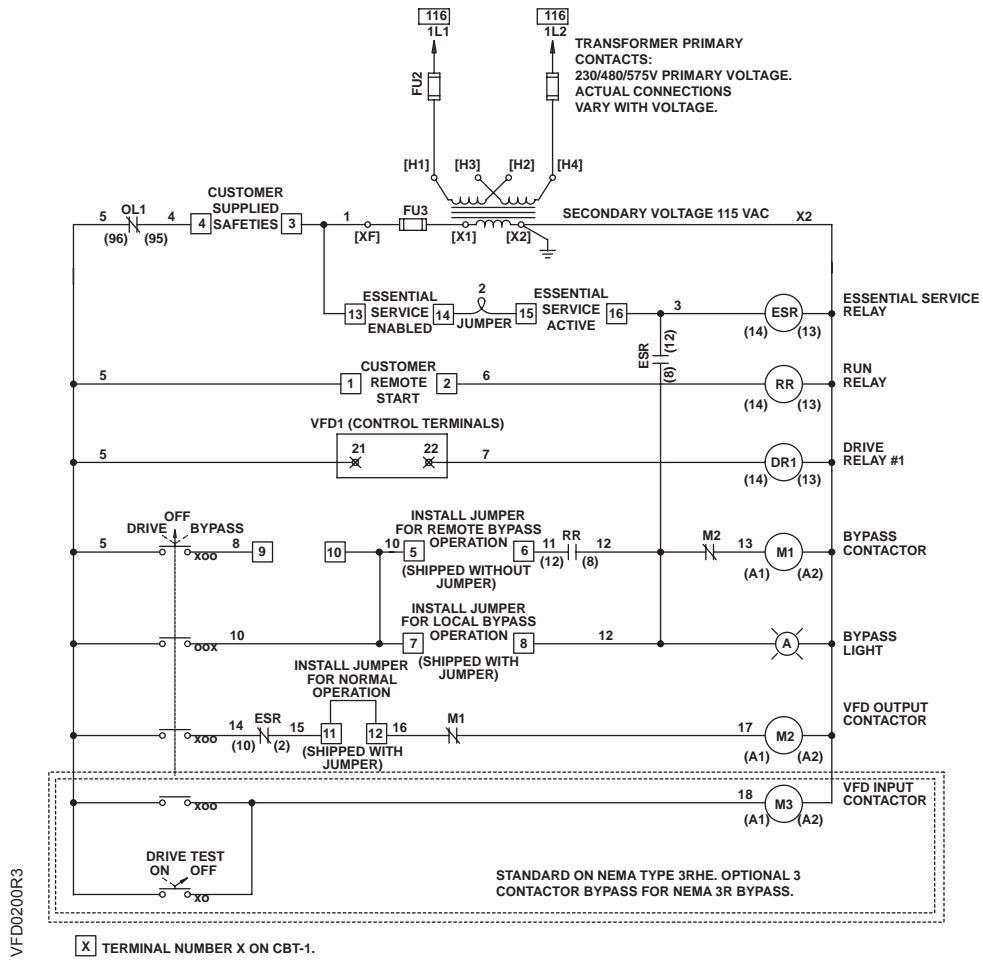


Figure 10. NEMA Type 3R/3RHE Bypass 120 Vac Control Circuit.

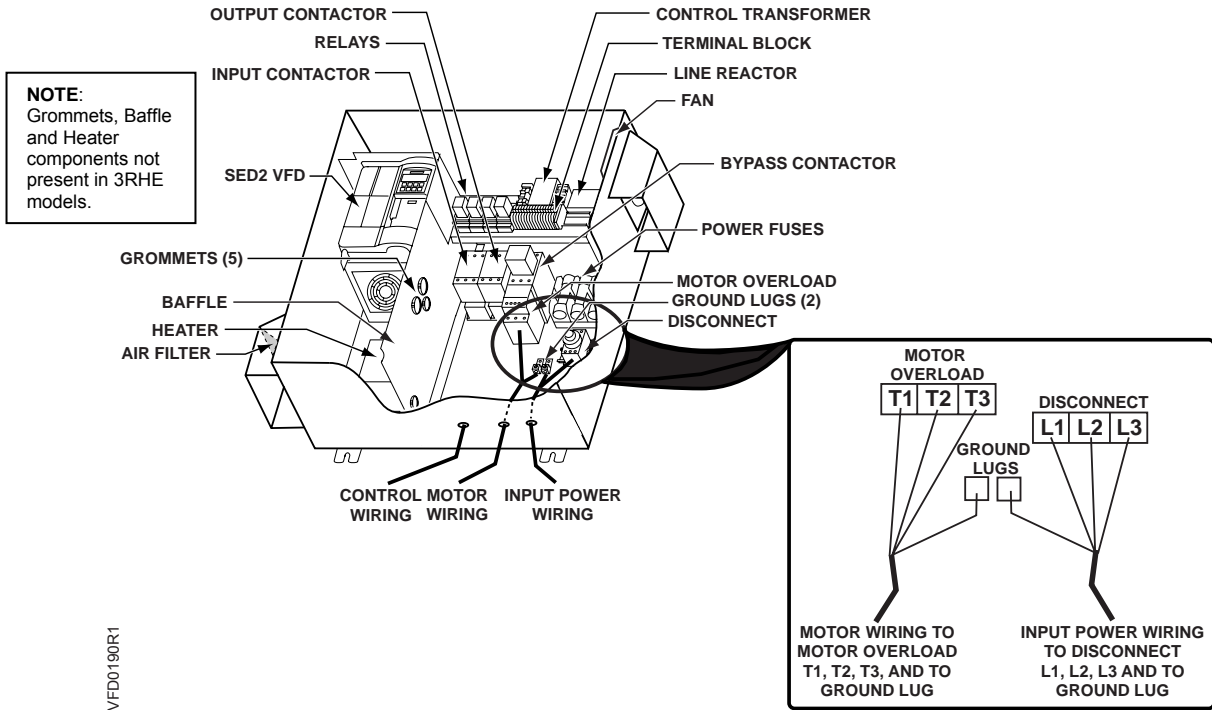


Figure 11. Routing of Power and Control Wiring for Enclosure Frame Size ABC, 3RHE AB.

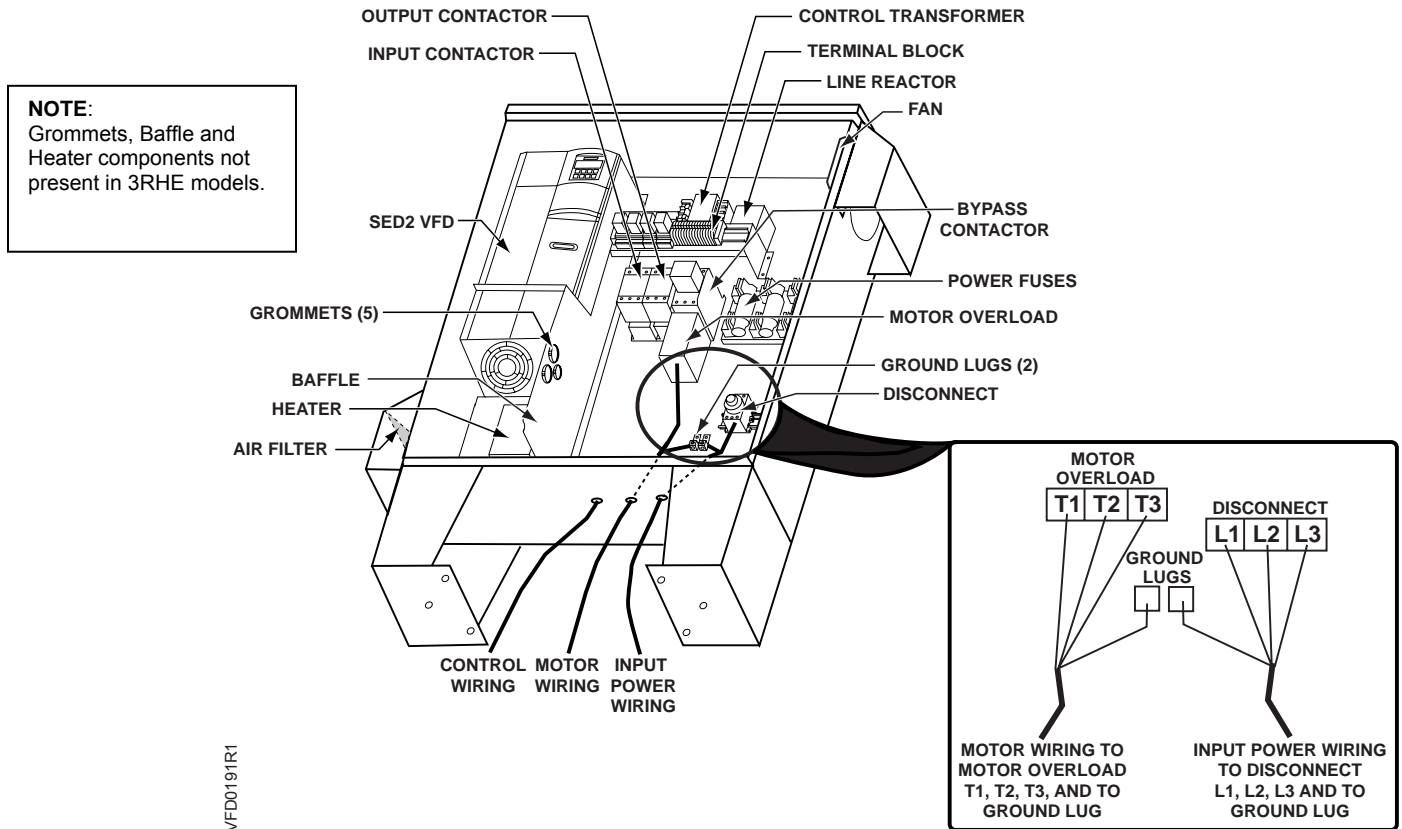
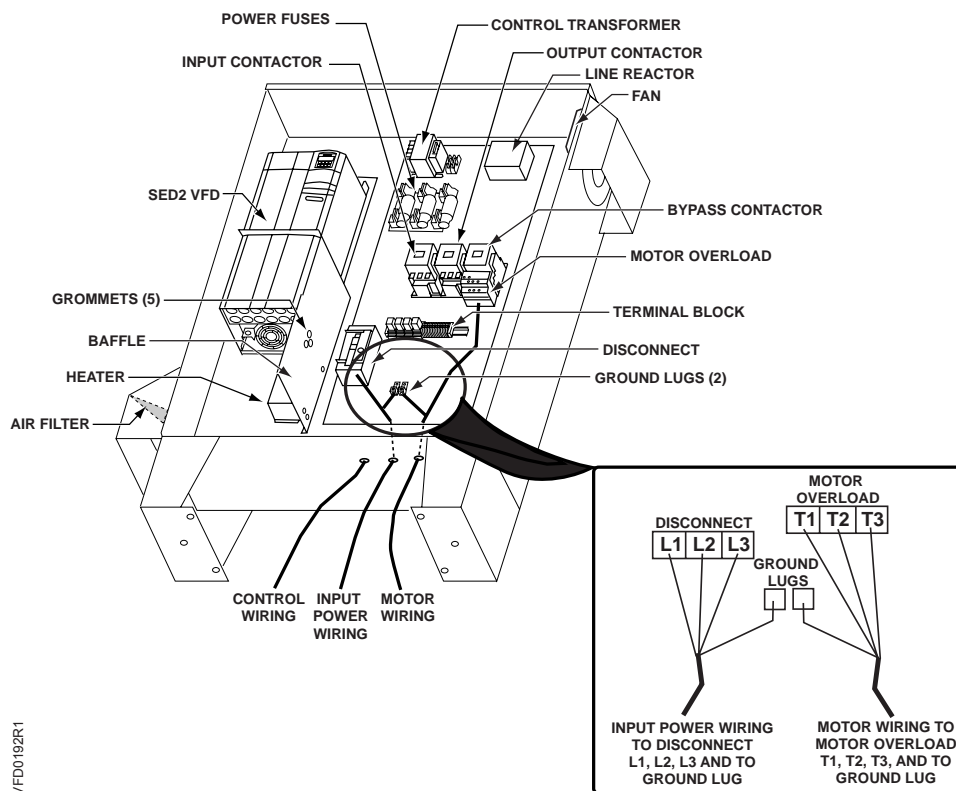


Figure 12. Routing of Power and Control Wiring for Enclosure Frame Size DE and 3RHE Frame Size D.



VFD0192R1

Figure 13. Routing of Power and Control Wiring for Enclosure Frame Size F.

Motor Cable Length

Motor cable length is given to ensure performance of only the drive, not the suitability of the motor when connected to a drive at this distance.

- Maximum motor cable length is 164 ft (50 m).
- See Figure 11 for installation notes.

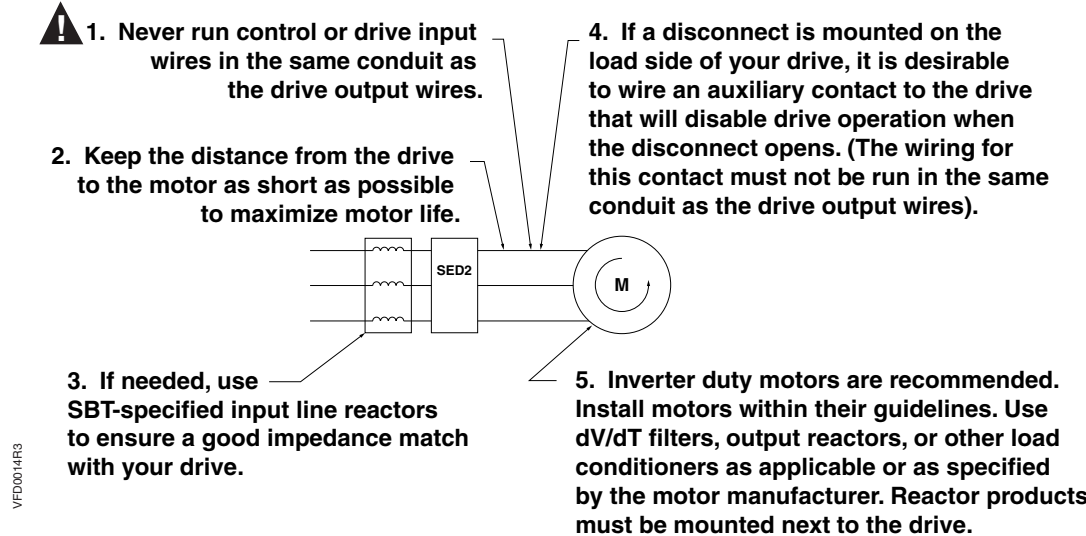
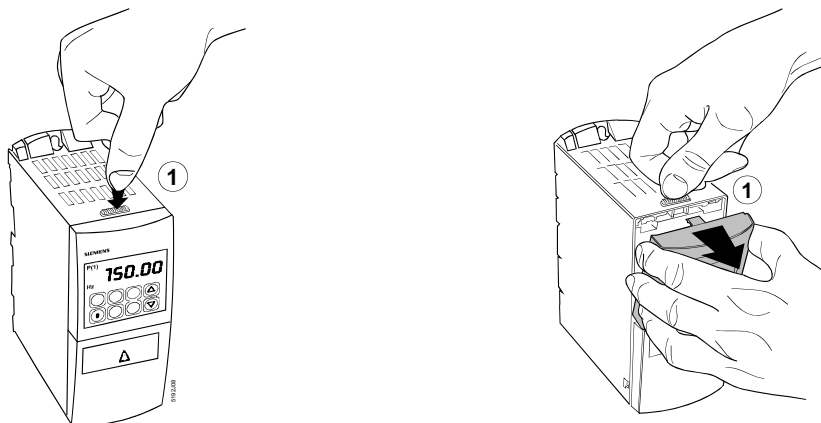


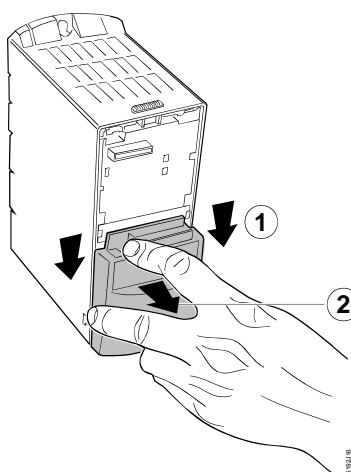
Figure 14. Motor Cable Installation Notes.

Access to SED2 Connection Terminals

To access the mains power and motor terminals, remove the operator panel, cover, and I/O module.



Removing Operator Panel (BOP or AOP).



Removing Terminal Cover

Figure 15. Access to Connection Terminals for SED2 Frame Size A.

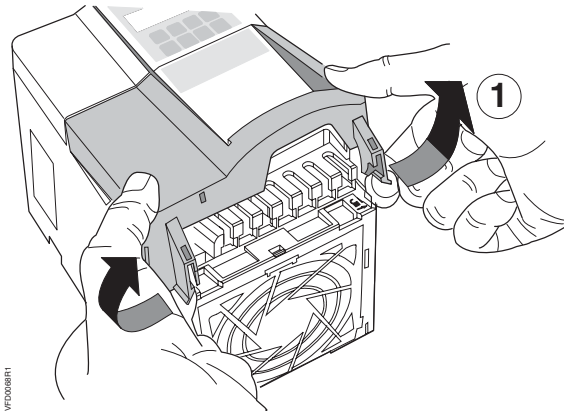


Figure 16. Access to Connection Terminals for SED2 Frame Size B and C.

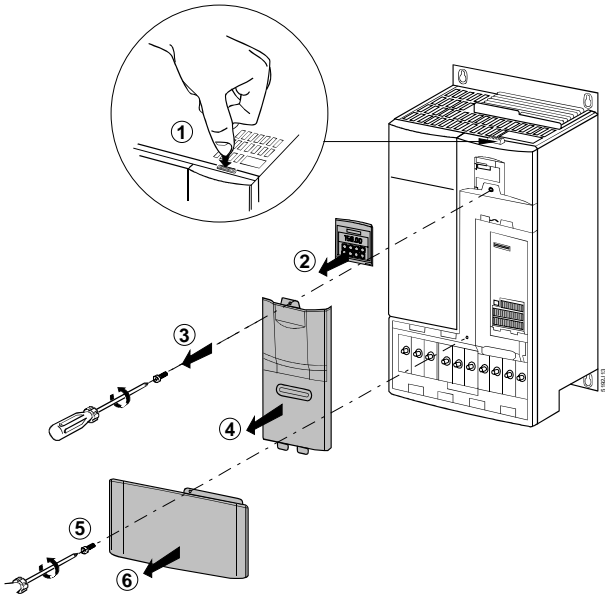


Figure 17. Access to Connection Terminals for SED2 Frame Size D and E.

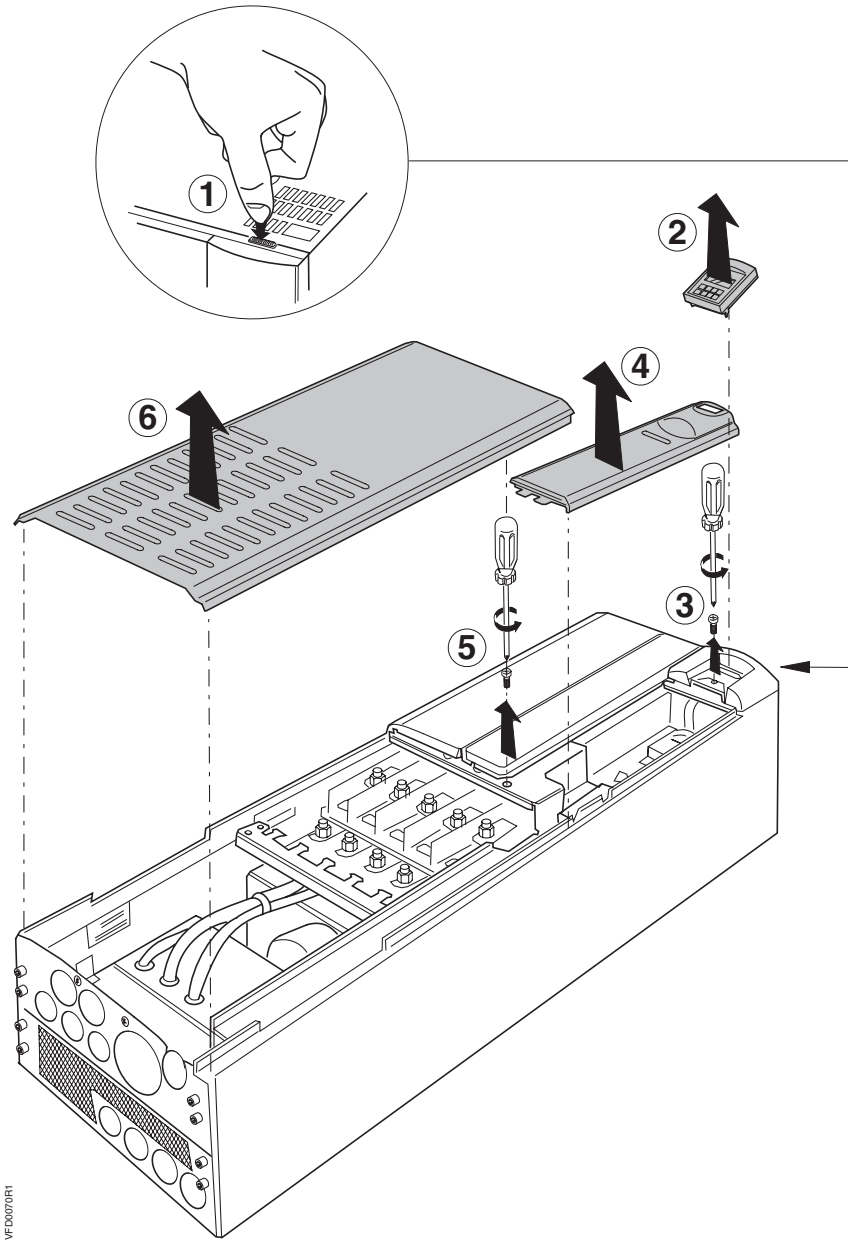


Figure 18. Access to Connection Terminals for SED2 Frame Size F.

Table 3. Wire Sizes and Tightening Torques for NEMA Type 3R/3RHE Bypasses with 208V Drive.

Part Number	Bypass Enclosure Frame Size	HP	kW	Amps	Disconnect Switch		Overload				Ground Lug	
					Wire Size *	Torque, lb-in (Nm)	Wire Size *	Torque, lb-in (Nm)	Range, Amps	Max Backup Fuse, Amps	Wire Size *	Torque, lb-in (Nm)
VBA10.5_3__XHT1	ABC	0.5	0.37	2.3	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.8 - 2.5	10	14-2	35 (4)
VBA10.7_3__XHT1	ABC	0.7	0.55	3.0	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.2 - 3.2	12	14-2	35 (4)
VBA11.0_3__XHT1	ABC	1.0	0.75	3.9	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.8 - 4	16	14-2	35 (4)
VBA11.5_3__XHT1	ABC	1.5	1.1	5.5	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	4.5 - 6.3	25	14-2	35 (4)
VBA12.0_3__XHT1	ABC	2.0	1.5	7.4	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	5.5 - 8.0	30	14-2	35 (4)
VBA13.0_3__XHT1	ABC	3.0	2.2	10.4	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	7 - 10	40	14-2	35 (4)
VBA15.0_3__X & HT1	ABC	5.0	4.0	16.7	14-4	35 (4)	14-10	18 - 22 (2 - 25)	14 - 20	80	14-2	35 (4)
VBA17.5_3__X	ABC	7.5	5.5	22.0	14-4	35 (4)	14-10	18 - 22 (2 - 25)	20 - 25	100	14-2	35 (4)
VBA17.5_3__XHT1	DE	7.5	5.5	22.0	14-1	50 (4)	14-10	18 - 22 (2 - 25)	20 - 25	100	14-2	35 (4)
VBA110_3__X	ABC	10	7.5	28	14-4	35 (4)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA110_3__XHT1	DE	10	7.5	28	14-1	50 (4)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA115_3__X & HT1	DE	15	11.0	42	14-1	50 (4)	18-3	27 - 40 (3.1 - 4.5)	40 - 50	200	14-2	35 (4)
VBA120_3__X & HT1	DE	20	15.0	54	14-1	50 (4)	10-1/0	36 - 53 (4.1 - 6)	45 - 63	250	14-2	35 (4)
VBA125_3__X & HT1	DE	25	18.5	68	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	57 - 75	300	14-2	35 (4)
VBA130_3__X	DE	30	22.0	80	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2	35 (4)
VBA130_3__XHT1	F	30	22.0	80	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2/0	35 (4)
VBA140_3__X & HT1	F	40	30.0	104	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)
VBA150_3__X	F	50	37.0	130	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)
VBA160_3__X	F	60	45.0	154	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)

*Wire size in AWG unless noted otherwise. Use Copper (Cu) wire that is rated 167°F (75°C) minimum, 600 Vac.

Table 4. Wire Sizes and Tightening Torques for NEMA Type 3R/3RHE Bypasses with 230V - 240V Drive.

Part Number	Bypass Enclosure Frame Size	HP	kW	Amps	Disconnect Switch		Overload				Ground Lug	
					Wire Size *	Torque, lb-in (Nm)	Wire Size *	Torque, lb-in (Nm)	Range, Amps	Max Backup Fuse, Amps	Wire Size *	Torque, lb-in (Nm)
VBA20.5_3__XHT1	ABC	0.5	0.37	2.2	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.8 - 2.5	10	14-2	35 (4)
VBA20.7_3__XHT1	ABC	0.7	0.55	3.0	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.2 - 3.2	12	14-2	35 (4)
VBA21.0_3__XHT1	ABC	1.0	0.75	3.9	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.8 - 4	16	14-2	35 (4)
VBA21.5_3__XHT1	ABC	1.5	1.1	5.5	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	4.5 - 6.3	25	14-2	35 (4)
VBA22.0_3__XHT1	ABC	2.0	1.5	6.8	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	5.5 - 8.0	30	14-2	35 (4)
VBA23.0_3__XHT1	ABC	3.0	2.2	9.6	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	7 - 10	40	14-2	35 (4)
VBA25.0_3__XHT1	ABC	5.0	4.0	15.2	14-4	35 (4)	14-10	18 - 22 (2 - 25)	14 - 20	80	14-2	35 (4)
VBA27.5_3__X	ABC	7.5	5.5	22	14-4	35 (4)	14-10	18 - 22 (2 - 25)	20 - 25	100	14-2	35 (4)
VBA27.5_3__XHT1	DE	7.5	5.5	22	14-1	50 (4)	14-10	18 - 22 (2 - 25)	20 - 25	100	14-2	35 (4)
VBA210_3__X	ABC	10	7.5	28	14-4	35 (4)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA210_3__XHT1	DE	10	7.5	28	14-1	50 (4)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA215_3__X & HT1	DE	15	11.0	42	14-1	50 (4)	18-3	27 - 40 (3.1 - 4.5)	40 - 50	200	14-2	35 (4)
VBA220_3__X & HT1	DE	20	15.0	54	14-1	50 (4)	10-1/0	36 - 53 (4.1 - 6)	45 - 63	250	14-2	35 (4)
VBA225_3__X & HT1	DE	25	18.5	68	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	57 - 75	300	14-2	35 (4)
VBA230_3__X	DE	30	22.0	80	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2/0	35 (4)
VBA230_3__XHT1	F	30	22.0	80	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2	35 (4)
VBA240_3__X & HT1	F	40	30.0	104	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)
VBA250_3__X	F	50	37.0	130	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)
VBA260_3__X	F	60	45.0	154	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)

* Wire size is AWG unless noted otherwise. Use Copper (Cu) wire that is rated 167°F (75°C) minimum 600 Vac.

Table 5. Wire Sizes and Tightening Torques for NEMA Type 3R/3RHE Bypasses with 380V - 480V Drive.

Part Number*	Bypass Enclosure Frame Size	HP	kW	Amps	Disconnect Switch		Overload				Ground Lug	
					Wire Size *	Torque, lb-in (Nm)	Wire Size *	Torque, lb-in (Nm)	Range, Amps	Max Backup Fuse, Amps	Wire Size *	Torque, lb-in (Nm)
VBA30.5_3_X**	ABC, B-HE	0.5	0.37	1.1	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	.7 - 1.0	4	14-2	35 (4)
VBA30.7_3_X**	ABC, B-HE	0.7	0.55	1.6	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.1 - 1.6	6	14-2	35 (4)
VBA31._3_X**	ABC, B-HE	1.0	0.75	2.1	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.4 - 2.0	8	14-2	35 (4)
VBA31.5_3_X**	ABC, B-HE	1.5	1.1	3.0	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.2 - 3.2	12	14-2	35 (4)
VBA32.0_3_X**	ABC, B-HE	2.0	1.5	3.4	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.8 - 4	16	14-2	35 (4)
VBA33.0_3_X**	ABC, B-HE	3.0	2.2	4.8	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	3.5 - 5	20	14-2	35 (4)
VBA35.0_3_X**	ABC, B-HE	5.0	4.0	7.6	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	7 - 10	40	14-2	35 (4)
VBA37.5_3_X**	ABC, C-HE	7.5	5.5	11	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	9 - 12	45	14-2	35 (4)
VBA310_3_X**	ABC, C-HE	10	7.5	14	14-1	50 (4)	14-10	18 - 22 (2 - 2.5)	11 - 16	60	14-2	35 (4)
VBA315_3_X**	ABC, C-HE	15	11.0	21	14-4	35 (4)	14-10	18 - 22 (2 - 2.5)	17 - 22	80	14-2	35 (4)
VBA320_3_X&HE1	ABC, C-HE	20	15.0	27	14-1	50 (4)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA320_3_XHT1&2	DE, D-HE	20	15.0	27	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA325_3_X**	DE, D-HE	25	18.5	34	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	28 - 40	150	14-2	35 (4)
VBA330_3_X & HT1	DE, D-HE	30	22.0	40	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	28 - 40	150	14-2	35 (4)
VBA340_3_X**	DE, D-HE	40	30.0	52	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	40 - 50	200	14-2	35 (4)
VBA350_3_X	DE	50	37.0	65	14-1	50 (5.6)	10-1/0	36 - 53 (4.1 - 6)	57 - 75	300	14-2	35 (4)
VBA350_3_XHT1	F	50	37.0	65	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	57 - 75	300	14-2/0	35 (4)
VBA360_3_X	DE	60	45.0	77	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2	35 (4)
VBA360_3_XHT1	F	60	45.0	77	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2/0	35 (4)
VBA375_3_X & HT1	F	75	55.0	96	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	80 - 100	400	14-2/0	50 (5.6)
VBA3100_3_X & HT1	F	100	75.0	124	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)
VBA3125_3_X	F	125	90.0	156	6 - 350 kcmil	120 - 275 (13.5 - 31.1)	6-3/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)

* Wire size is AWG unless noted otherwise. Use Copper (Cu) wire that is rated 167°F (75°C) minimum 600 Vac.

**Numbers may end in WXXHT1 XHT2, XHE2

Table 6. Wire Sizes and Tightening Torques for NEMA Type 3R/3RHE Bypasses with 500V - 600V Drive.

Part Number	Bypass Enclosure Frame Size	HP	kW	Amps	Disconnect Switch		Overload				Ground Lug	
					Wire Size *	Torque, lb-in (Nm)	Wire Size *	Torque, lb-in (Nm)	Range, Amps	Max Backup Fuse, Amps	Wire Size *	Torque, lb-in (Nm)
VBA40.5_3__X & HT1	ABC	0.5	0.37	.9	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	.7 - 1.0	4	14-2	35 (4)
VBA40.7_3__X & HT1	ABC	0.7	0.55	1.3	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	.9 - 1.25	5	14-2	35 (4)
VBA41.0_3__X & HT1	ABC	1.0	0.75	1.4	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.1 - 1.6	6	14-2	35 (4)
VBA41.5_3__X & HT1	ABC	1.5	1.1	2.1	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	1.8 - 2.5	10	14-2	35 (4)
VBA42.0_3__X & HT1	ABC	2.0	1.5	2.7	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.2 - 3.2	12	14-2	35 (4)
VBA43.0_3__X & HT1	ABC	3.0	2.2	3.9	14-8	35 (4)	18-14	7 - 10.3 (8 - 1.2)	2.8 - 4	16	14-2	35 (4)
VBA45.0_3__X & HT1	ABC	5.0	4.0	6.1	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	4.5 - 6.3	25	14-2	35 (4)
VBA47.5_3__X & HT1	ABC	7.5	5.5	9	14-4	35 (4)	18-14	7 - 10.3 (8 - 1.2)	7 - 10	40	14-2	35 (4)
VBA410.3__X & HT1	ABC	10	7.5	11	14-1	50 (4)	18-14	7 - 10.3 (8 - 1.2)	9 - 2	45	14-2	35 (4)
VBA415.3__X	ABC	15	11.0	17	14-4	35 (4)	14-10	18 - 22 (2 - 2.5)	14 - 20	80	14-2	35 (4)
VBA415.3__XHT1	DE	15	11.0	17	14-1	50 (4)	14-10	18 - 22 (2 - 2.5)	14 - 20	80	14-2	35 (4)
VBA420.3__X	ABC	20	15.0	22	14-4	35 (4)	14-10	18 - 22 (2 - 2.5)	17 - 22	80	14-2	35 (4)
VBA420.3__XHT1	DE	20	15.0	22	14-4	35 (4)	14-10	18 - 22 (2 - 2.5)	17 - 22	80	14-2	35 (4)
VBA425.3__X & HT1	DE	25	18.5	27	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	22 - 32	125	14-2	35 (4)
VBA430.3__X & HT1	DE	30	22.0	32	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	28 - 40	150	14-2	35 (4)
VBA440.3__X & HT1	DE	40	30.0	41	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	36 - 45	175	14-2	35 (4)
VBA450.3__X	DE	50	37.0	52	14-1	50 (5.6)	18-3	27 - 40 (3.1 - 4.5)	40 - 50	200	14-2	35 (4)
VBA450.3__XHT1	F	50	37.0	52	6 - 350 kcmil	120 - 275 (14 - 31.1)	18-3	27 - 40 (3.1 - 4.5)	40 - 50	200	14-2/0	35 (4)
VBA460.3__X	DE	60	45.0	62	12-1	22 - 27 (2.5 - 3.1)	10-1/0	36 - 53 (4.1 - 6)	45 - 63	250	14-2	35 (4)
VBA460.3__XHT1	F	60	45.0	62	6 - 350 kcmil	120 - 275 (14 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	45 - 63	250	14-2/0	35 (4)
VBA475.3__X & HT1	F	75	55.0	77	6 - 350 kcmil	120 - 275 (14 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	70 - 90	350	14-2/0	50 (5.6)
VBA4100.3__X	F	100	75.0	99	6 - 350 kcmil	120 - 275 (14 - 31.1)	10-1/0	36 - 53 (4.1 - 6)	80 - 100	400	14-2/0	50 (5.6)
VBA4125.3__X	F	125	90.0	125	6 - 350 kcmil	120 - 275 (14 - 31.1)	10-1/0	124 - 210 (14 - 23.7)	50 - 200	800	14-2/0	50 (5.6)

* Wire Size in AWG unless noted otherwise. Use Copper (Cu) wire that is rated 167°F (75°C) minimum, 600 Vac.

Startup Procedures

NOTE: The NEMA Type 3R/3RHE Bypass does not allow access to the drive display during normal operation. For startup and programming of the drive, the enclosure door must be open with power applied. This can be done by using the door anti-lock defeatable mechanism (Figure 4) or by manually actuating the disconnect. This should be done with extreme care, as high voltage will be present. Also, do not stand directly in front of live parts when first applying power.

Preparation

- | Check | Step |
|-------|---|
| () | 1. The SED2 is thoroughly tested at the factory. Verify that the drive is free of shipping and installation damage. Shipping damage is not covered by the Siemens warranty; claims must be filed directly with the shipping company as soon as possible. |
| () | 2. Review the <i>SED2 VFD Startup, Operation, and Maintenance Manual</i> (125-3201). Review option instructions and schematics. |
| () | 3. Verify that the model numbers and the voltage ratings are as specified in the purchase order by matching the nameplate data for each unit to the purchase order. |
| () | 4. Verify that the drive has been installed in accordance with the mechanical and electrical installation sections in the <i>SED2 VFD Startup, Operation, and Maintenance Manual</i> (125-3201). Also, verify that the NEMA Type 3R/3RHE Bypass has been installed in accordance with the <i>Environmental Conditions</i> section of this manual. |



CAUTION:

Failure to comply with mechanical and electrical installation requirements may void the product warranty.

- | | |
|-----|---|
| () | 5. Verify that the 50/60 Hz DIP switch has been set to the appropriate setting, as instructed in <i>SED2 VFD Startup, Operation, and Maintenance Manual</i> (125-3201). |
| () | 6. Inspect the security of the supply line power, ground connections, and all control circuit connections as identified in the SED2 documents. |

IMPORTANT: Confirm that the incoming line power supply connects to the drive input terminals (**L1(r)**, **L2(s)**, **L3(t)**) and NOT to the output motor terminals (**T1(u)**, **T2(v)**, **T3(w)**).

IMPORTANT: Double check all power wires (L1(r), L2(s), L3(t)) and motor wires (T1(u), T2(v), T3(w)) to make sure that they are securely tightened down to their respective lugs. Loose wire connections may cause problems at any time, and are not covered under warranty.

- () 7. Review the installer's "as wired" schematic. Determine where the motor "safety circuit" is connected. Verify that the customer's emergency contacts are properly terminated in the drive's safety shutdown circuit or bypass panel.

Verify that all other field-installed wires are correctly terminated (including the shields).

- () 8. Record the motor(s) nameplate information:

Voltage: _____ Service Factor: _____ /Efficiency _____

Full Load Amps (FLA): _____ RPM: _____

- () 9. Verify that the input voltage matches the drive's rating.

- () 10. Verify that the *motor* is wired for the application voltage.

- () 11. **IMPORTANT:** Verify that the motor rated full load amps (FLA) does NOT exceed the rated output current of the drive controlling it.

When multiple motors are simultaneously operated by the drive, the sum of all motor rated FLA values must be less than or equal to that of the bypass controlling them. Individual motor protection per local code is provided.

- () 12. Record any other connections to the drive by terminal number to determine if special programming is required.

- () 13. If applicable, verify that the building automation system logic is ready to perform adequately for start, stop, and speed command functions.

This concludes the preparation process for SED2 startup.

Start-up



CAUTION:




1. A heater is supplied with all outdoor enclosures to minimize the effects of condensation. The heater is only powered when the main power to the enclosure is on. If the unit has been de-energized for any period, inspect for and rectify any condensation in the enclosure before reapplying power.
2. The heater should be set above the typical average dew point for your part of the country. If unsure of your typical dew point temperature, 75°F (24°C) should be appropriate for most areas.





Keep your Startup, Operation & Maintenance Manuals, option schematics, and any other instructions sent with the drive easily accessible to assist you through the remainder of this startup process.



Check Step



- () 1. Verify that the electrical supply power lines connect to the input device and that the motor leads connect to the output terminals of the overload relay. Ensure that all power connections are *tight*; factory connections may come loose during shipment. Set the thermal mechanical overload for the bypass panel to the motor's FLA.
- () 2. Record all other connections to the bypass cabinet or the VFD and confirm (if applicable) that the building management system logic is ready to perform adequately for start, stop, and speed command functions.
- () 3. Before applying power, make sure that the following conditions are met:
 - The Drive-Off-Bypass switch is **OFF**.
 - For units with three contactors, the Drive Test ON-OFF switch is OFF.
- () 4. Apply power to the drive and bypass package. Make sure that all three power phases are present and that the input voltage is correct for the system being set up. Then move the Drive-Off-Bypass switch to the **DRIVE** position.

At this time, if the display indicates a fault, press  to reset it.



- () 5. Verify that the drive display is on.
- () 6. Press  to access Parameter r0000 and to enter the SED2 programming mode. From here, you can access and change Level 1 parameters using  or .



Press  to advance to P0003. Press  to access the parameter. Press  to advance to **3**. Press  to save.

- () 7. Repeatedly press  to advance to Parameter P0010. Press  to access the parameter values level.

Press  to advance to **1**. Press  to confirm and save the P0010 = 1 setting. The Quick Commissioning procedure starts. See the *Quick Commissioning Procedure* section in this document for details.

On completion of the Quick Commissioning procedure, continue with Step 8.

- () 8. Press  and then  to return to the drive operating mode.

- () 9. To start the Drive, press  and then  (green start key). The drive will ramp up to “10 HZ” (or minimum speed). Verify that the direction of motor rotation is correct.
- NOTE:** If the direction of motor rotation is wrong, turn the Drive-Off-Bypass switch to **OFF**; and **turn Power Off!** Wait for five minutes.
- Swap wires on the motor terminals (T1(u), T2(v)) or on the output terminals of the motor overload relay. Tighten the terminal lugs, reapply power, turn Drive-Off-Bypass switch to **DRIVE**, and recheck the direction of motor rotation.
- () 10. With correct motor rotation, manually run the drive throughout its entire operating range while observing operation.
- If the drive trips on over-current during acceleration, adjust the acceleration time rate via Parameter P1120.
 - If the drive trips on over-voltage during deceleration, adjust the deceleration time rate via Parameter P1121.
 - If excessive vibration of the driven load is noted at specific input frequencies, use Skip Frequency Parameters P1091 through P1094 to eliminate this vibration.
- () 11. Determine whether the remote speed reference is a 0 to 10 Vdc or a 4 to 20 mA signal. Connect signal wires and place analog input DIP switch in the appropriate position.
- () 11. Check the signal for proper polarity. Observe if the remote speed command can achieve the minimum and maximum speeds desired. If not, scale as required.
- () 13. Set the Drive-Off-Bypass switch to **OFF**. When the drive is in the run mode, it will coast to a stop.
- For units with three contactors, set the Drive Test ON-OFF switch to **ON**. Verify that the drive input contactor energizes.
- () 14. Make additional drive application parameter settings as required and record them for future reference.
- () 15. **BYPASS TEST**—Be prepared to monitor rotation of the motor in bypass operation.
- “Bump” the Drive-Off-Bypass switch to **BYPASS** and then quickly back to **OFF**. Check the motor rotation.

**CAUTION:**

Do NOT allow the motor to operate in bypass mode unless the motor rotation is correct.

- () 16. If motor rotation in bypass mode is correct, proceed to Step 17.
- If motor rotation in bypass mode is NOT correct, check the following and perform as described:
- Turn **OFF** the incoming power feed to the drive. Since the correct rotation in drive mode was previously established, do not change any output wires at motor.
 - Instead, verify that power to the input device is **OFF**. Swap L1 & L2 on the input side of the circuit breaker/disconnect switch. This will affect rotation in the bypass operation only. Once connections are complete and tight, reapply incoming power and repeat Step 15 to recheck the rotation direction.
- () 17. Verify that running at full speed will NOT damage the system.
- Run the motor in bypass by turning the Drive-Off-Bypass switch to **BYPASS**.
- Record all the phase voltages and currents at this time to ensure that they are balanced and within ratings.
- () 18. Turn the Drive-Off-Bypass switch to **DRIVE** and set panel to auto start/stop. Check speed references from application specific devices for appropriate operation.

This completes the startup procedure for the SED2 with Bypass.






Quick Commissioning Procedure










Parameter P0010 is the Commissioning Parameter Filter. It allows you to select a group of parameters that can be used for quick commissioning, including motor data, and motor ramp-up and ramp-down settings.













It is important to use parameter P0010 to commission the SED2, P0003 to select the access level for using parameters, and P0004 to filter the parameters according to their functionality. When Commissioning Parameter Filter P0010 = 1, it initiates the quick commissioning procedure.

It is recommended that you use the quick commissioning procedure. However, experienced users may commission the equipment without the P0004 filter functions.

At the end of the quick commissioning procedure, set parameter P3900 = 3. This setting performs the necessary motor calculations and sets all remaining parameters (those not included in P0010 = 1) to the factory default values. If 3900 is set to a value greater than 0, P0010 is automatically reset to 0. (If P0010 = 1, the SED2 cannot start.) The process of performing motor calculations and setting all parameters to factory default values is only possible via quick commissioning.









Parameter	Description	Action	Setting/Default
P0003	<p>User Access Level</p> <p>Allows you to access more parameters.</p> <p>1 = Standard 2 = Extended 3 = Expert</p>	<ol style="list-style-type: none"> 1. Press  to access parameter r0000 and to enter the SED2 parameter mode. 2. Press  to advance to parameter P0003. 3. Press  to access the parameter values level. 4. Press  to advance to 3 (expert level). 5. Press  to confirm and save the P0003=3 setting. 	<p>Setting = 3</p> <p>Default = 1</p>
<p>NOTE:</p> <p>Before starting quick commissioning, set P0003 = 3 to ensure all necessary parameters are available during quick commissioning.</p>			

Parameter	Description	Action	Setting/Default
P0010	<p>Quick Commissioning</p> <p>0 = Ready to Run</p> <p>1 = Quick Commissioning</p> <p>30 = Factory Setting</p>	<ol style="list-style-type: none"> 1. Press  to access parameter r0000 and to enter the SED2 parameter mode. 2. Repeatedly press  to advance to parameter P0010. 3. Press  to access the parameter values level. 4. Press  to advance to 1. 5. Press  to confirm and save the P0010 = 1 setting. 	<p>Setting = 1</p> <p>Default = 0</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. P0010 <i>must always</i> be set back to 0 before operating the motor. 2. If P3900 is greater than 0 on completion of commissioning, P0010 is automatically set back to 0. 			
P0100	<p>Operation for Europe/N. America</p> <p>0 = 50 Hz, kW (Europe) factory default</p> <p>1 = 60 Hz, hp (North America)</p> <p>2 = 60 Hz, kW (North America)</p> <p>The setting of Motor Frequency and Unit of Measurement DIP switch 2 overrides P0100 settings 0 and 1.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0100. 2. Press  to access the parameter values level. 3. Press  to advance to 1. 4. Press  to confirm and save the P0100 = 1 setting. 	<p>Setting = 1</p> <p>Default = 0 or 1</p> <p>(Default is determined by the setting of the motor frequency and unit of measurement DIP switches.)</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. Stop the SED2 (that is, disable all pulses) before changing this parameter. 2. Changing P0100 resets all rated motor parameters as well as other parameters that depend on the rated motor parameters (such as P0340, Calculation of motor Parameters). 			









Parameter	Description	Action	Setting/Default
P0304*	<p>Rated Motor Voltage</p> <p>10V to 2000V.</p> <p>Rated motor voltage (V) from motor nameplate.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0304. 2. Press  to access the parameter values level. 3. Press  to advance to nominal voltage. 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate</p> <p>Default = Varies by model</p>
P0305*	<p>Rated Motor Current</p> <p>0A to 10,000A.</p> <p>Rated motor current (A) from motor nameplate.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0305. 2. Press  to access the parameter values level. 3. Press  to advance to nominal current. 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate</p> <p>Default = Varies by model</p>
P0307*	<p>Rated Motor Power</p> <p>0 kW or hp to 200 kW or hp.</p> <p>Rated motor power (kW or hp) from motor nameplate.</p> <p>If P0100 = 1 (60 Hz, hp, North America), then motor power is in hp.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0307. 2. Press  to access the parameter values level. 3. Press  to advance to nominal power. 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate</p> <p>Default = Varies by model (hp/voltage dependent)</p>

* Motor related parameters.












Table 7. Quick Commissioning Parameters, continued.

Parameter	Description	Action	Setting/Default
P0308*, or P0309	<p>Rated Motor cosPhi (P308), or Rated Motor Efficiency (P0309)</p> <p>0.000 to 1.00 (P0308) or 0.0 to 99.9 (P0309)</p> <p>Rated motor cosPhi or motor efficiency from motor nameplate.</p> <p>If P0100 = 2 and P0307 = kW, P0308 displays;</p> <p>If P0100 = 1 and P0307 = hp, P0309 displays.</p> <p>P0309 = 100% corresponds to super conducting.</p> <p>NOTE: This parameter is available when P0003 = 3 and P0010 = 1.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0308 or P0309. 2. Press  to access the parameter values level. 3. Press  to advance to nominal cosPhi or motor efficiency. 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate</p> <p>P0308 Default = 0.00</p> <p>P0309 Default = Varies by model (hp/voltage dependent)</p>
P0310*	<p>Rated Motor Frequency</p> <p>12 Hz to 650 Hz</p> <p>Rated motor frequency (Hz) from motor nameplate.</p> <p>Pole pair number is recalculated automatically if the parameter is changed.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0310. 2. Press  to access the parameter values level. 3. Press  to advance to nominal frequency (60 Hz). 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate 60 Hz</p> <p>Default = 50 Hz/60 Hz</p> <p>Default is dependent on the setting of the motor frequency and unit of measurement DIP switches.</p>












* Motor related parameters.

Parameter	Description	Action	Setting/Default
P0311*	<p>Rated Motor Speed</p> <p>0 to 40,000 1/min</p> <p>Rated motor speed (rpm) from motor nameplate.</p> <p>A setting of 0 causes an internal calculation of this value.</p> <p>Vector control and V/f control with speed controller require this value.</p> <p>Slip compensation in V/f control requires this value for correct operation.</p> <p>Pole pair number is recalculated automatically if the parameter is changed.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0311. 2. Press  to access the parameter values level. 3. Press  to advance to nominal motor speed. 4. Press  to confirm and save the setting. 	<p>Setting = Motor nameplate</p> <p>Default = Varies by model</p>
P0640	<p>Motor Overload Factor</p> <p>10% to 400%</p> <p>Limited to the maximum SED2 output current rating, or to 400% of the rated current (P0305), whichever is lower.</p> <p>NOTE: This parameter is available when P0003 = 3 and P0010 = 1</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0640. 2. Press  to access the parameter values level. 3. Press  to advance to desired value. 4. Press  to confirm and save the setting. 	<p>Setting = As applicable</p> <p>Default = 110</p>









* Motor related parameters.









Parameter	Description	Action	Setting/Default
P0700(0)**	<p>Selection of Command Source (Start Command)</p> <p>Selects the command source as follows:</p> <p>0 = Factory default setting</p> <p>1 = BOP (keypad)</p> <p>2 = Terminal digital input</p> <p>4 = USS on BOP link (AOP)</p> <p>5 = USS on COM link</p> <p>6 = CB (Communications board or module) on COM link (P1/N2)</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P0700. 2. Press  to access the parameter indexes. 3. Press  to advance to index [0], IN000, AUTO. 4. Press  to confirm index selection. 5. Press  to advance to 2. 6. Press  to confirm and save the setting. 	<p>Setting = 2</p> <p>Default = 2</p>
<p>NOTE: Changing this parameter resets (to default) all settings on the selected item. For example, changing from 1 to 2 resets all digital inputs to default settings.</p>			
P0700[1]**	<p>Selection of Command Source (Start Command)</p> <p>Selects the command source as follows:</p> <p>0 = Factory default setting</p> <p>1 = BOP (keypad)</p> <p>2 = Terminal digital input</p> <p>4 = USS on BOP link (AOP)</p> <p>5 = USS on COM link</p> <p>6 = CB (Communications board or module) on COM link (P1/N2)</p>	<ol style="list-style-type: none"> 1. Press  to advance to index [1], IN001, HAND. 2. Press  to confirm index selection. 3. Press  to advance to 1. 4. Press  to confirm and save the setting. 5. Press  again to return to the parameter selection level. 	<p>Setting = 1</p> <p>Default = 1</p>
<p>NOTE: Changing this parameter resets (to default) all settings on the selected item. For example, changing from 1 to 2 resets all digital inputs to default settings.</p>			





** Parameters have two index settings: IN000 = Auto and IN001 = Hand.

Parameter	Description	Action	Setting/Default
P1000[0]**	<p>Selection of Frequency Setpoint</p> <p>(Speed Command Source)</p> <p>Selects the frequency setpoint source as follows:</p> <p>1 = Motor potentiometer setpoint/BOP (keypad)</p> <p>2 = Analog input</p> <p>3 = Fixed frequency setpoint</p> <p>4 = USS on BOP Link/AOP</p> <p>5 = USS on COM link</p> <p>6 = CB (Communications board or module) on COM link/P1-N2 communications</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P1000. 2. Press  to access the parameter indexes. 3. Press  to advance to index [0], IN000, AUTO. 4. Press  to confirm index selection. 5. Press  to advance to 2. 6. Press  to confirm and save the setting. 	<p>Setting = 2</p> <p>Default = 2</p>
P1000[1]**	<p>Selection of Frequency Setpoint</p> <p>(Speed Command Source)</p> <p>Selects the frequency setpoint source as follows:</p> <p>1 = Motor potentiometer setpoint/AOP</p> <p>2 = Analog input</p> <p>3 = Fixed frequency</p> <p>4 = USS on BOP Link/AOP</p> <p>5 = USS on COM link</p> <p>6 = CB (Communications board or module) on COM link/P1-N2 communications</p>	<ol style="list-style-type: none"> 1. Press  to advance to index [1], IN001, HAND. 2. Press  to confirm index selection. 3. Press  to advance to 1. 4. Press  to confirm and save the setting. 5. Press  again to return to the parameter selection level. 	<p>Setting = 1</p> <p>Default = 1</p>

** Parameters have two index settings: IN000 = Auto and IN001 = Hand.

Parameter	Description	Action	Setting/Default
P1080	<p>Minimum Motor Frequency</p> <p>0 Hz to 650 Hz</p> <p>Minimum motor frequency at which the motor will run irrespective of the frequency setpoint. This value applies to both clockwise and counterclockwise rotation.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P1080. 2. Press  to access the parameter values level. 3. Press  to advance to desired value. 4. Press  to confirm and save the setting. 	<p>Site Setting</p> <p>(20% to 30% Max)</p> <p>Default = 10</p>
P1082	<p>Maximum Motor Frequency</p> <p>0 Hz to 650 Hz</p> <p>Maximum motor frequency at which the motor will run regardless of the frequency setpoint. This value applies to both clockwise and counterclockwise rotation.</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P1082. 2. Press  to access the parameter values level. 3. Press  to advance it desired value. 4. Press  to confirm and save the setting. 	<p>Site Setting</p> <p>Default = 50 or 60</p> <p>(Default is determined by the setting of the motor frequency and unit of measurement DIP switches.)</p>
<p>NOTE: This value is limited internally to 200 Hz or five times the rated motor frequency (P0305). When P1300 is greater than or equal to 20 (control mode = vector control), the value displays via r0209 (maximum frequency).</p>			






Parameter	Description	Action	Setting/Default
P1120	Ramp-up Time 0s to 650s	<ol style="list-style-type: none"> 1. Press  to advance to parameter P1120. 2. Press  to access the parameter values level. 3. Press  to advance it desired value. 4. Press  to confirm and save the setting. 	Site Setting Default = 10 Typical fan = 120s Typical pump = 30s
NOTES:			
<ol style="list-style-type: none"> 1. Setting the ramp-up time too short can cause the SED2 to trip (F0001 over current, F0002 overvoltage, or F0003 under voltage). 2. If using an external frequency setpoint with set ramp rates (such as from a PLC), achieve optimum SED2 performance by setting ramp time (P1120 and P1121) slightly shorter than those of the PLC. 			
P1121	Ramp-down time 0s to 650s	<ol style="list-style-type: none"> 1. Press  to advance to parameter P1121. 2. Press  to access the parameter values level. 3. Press  to advance it desired value. 4. Press  to confirm and save the setting. 	Site Setting Default = 30 Typical fan = 120s Typical pump = 30s
NOTES:			
<ol style="list-style-type: none"> 1. Setting the ramp-up time too short can cause the SED2 to trip (F0001 over current, F0002 overvoltage, or F0003 under voltage). 2. If using an external frequency setpoint with set ramp rates (such as from a PLC), achieve optimum SED2 performance by setting ramp times (P1120 and P1121) slightly shorter than those of the PLC. 			

Parameter	Description	Action	Setting/Default
P3900	<p>End Quick Commissioning</p> <p>0 = End without motor calculation or factory reset.</p> <p>1 = End with motor calculation and factory reset (recommended on SED2 without bypass option).</p> <p>2 =End with motor calculation and with I/O reset.</p> <p>3 =End with motor calculation but without I/O reset (recommended with SED2 with bypass option).</p>	<ol style="list-style-type: none"> 1. Press  to advance to parameter P3900. 2. Press  to access the parameter values level. 3. Press  to advance to 1. 4. Press  to confirm the setting. 	<p>Setting = 1</p> <p>Default = 0</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. P0010 <i>must always</i> be set back to 0 before operating the motor. 2. If P3900 is greater than 0 on completion of commissioning, P0010 is automatically set back to 0. 3. If P0700 either indeed was changed during this process, programming of P0704 = 3 is required. 			

Additional Parameter Settings











NOTE: If Display Selection for r0000, parameter P0005=21 (actual frequency), then the BOP display alternately shows setpoint values and the actual value (0 Hz).

Flying Start

Parameter	Description	Action	Setting/Default
P1200	<p>Flying Start</p> <p>Starts SED2 into a spinning motor by rapidly changing the output frequency of the SED2 until the actual motor speed is found. Then, the motor runs up to setpoint using the normal ramp time.</p> <p>0 = Flying start disabled. 1 = Flying start is always active, start in direction of setpoint. 2 = Flying start is active, if power on, fault, OFF2, start in direction of setpoint. 3 = Flying start is active if fault, OFF2, start in direction of setpoint. 4 = Flying start is always active, only in direction of setpoint. 5 = Flying start is active if power on, fault, OFF2, only in direction of setpoint. 6 = Flying start is active if fault, OFF2, only in direction of setpoint.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1200. 3. Press  to access the parameter values level. 4. Press  to advance to desired setting. 5. Press  to confirm and save the setting. 	<p>Minimum = 0 Default = 0 Maximum = 6</p> <p>Suggested = 2</p>

NOTES:

1. Flying start is useful for motors with high inertia loads.
2. Settings 1 through 3 search in both directions. Settings 4 through 6 search only in the direction of the setpoint.
3. Flying start must be used in cases where the motor may still be turning (such as after a brief input power break) or can be driven by the load. Otherwise, overcurrent trips occur.
4. If the SED2 faults on F0002 (overvoltage) on a start command, flying start may have to be optimized by reducing the values in P1203 and P1202.






Parameter	Description	Action	Setting/Default
P1202	<p>Motor Current: Flying Start</p> <p>Defines search current used for flying start. Value is in % based on the rated motor current (P0305).</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1202. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 10 Default = 100 Maximum = 200</p>
<p>NOTE:</p> <p>Reducing the search current may improve performance for flying start if the inertia of the system is not very high.</p>			
P1203	<p>Search Rate: Flying Start</p> <p>Sets factor by which the output frequency changes during flying start to synchronize with the turning motor. This value, entered in % relative to the default time factor, defines the initial gradient and influences the time taken to search for the motor frequency.</p> <p>The search time is the time taken to search through all frequencies between $f_{max} + 2 \times f_{slip}$ to 0 Hz.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1203. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 10 Default = 100 Maximum = 200</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. P1203=100% is defined as giving a rate of 2% of f_{slip}, nom/ms. 2. P1203=200% would result in a rate of frequency change of 1% of f_{slip}, nom/ms. 3. A higher value produces a flatter gradient, and thus a longer search time. A lower value has the opposite effect. 			

Automatic Restart








CAUTION:
















Settings 2 through 7 can cause the motor to restart unexpectedly.

Parameter	Description	Action	Setting/Default
P1210	<p>Automatic Restart</p> <p>Enables SED2 restart after a supply power break or after a fault.</p> <p>P1210 = 0, Disabled: Automatic restart is disabled.</p> <p>P1210 = 1, Trip reset after power on (P1211 disabled): The inverter will acknowledge (reset) faults; that is, it will reset a fault when it is re-applied. This means the inverter must be fully powered down, a brownout is not sufficient. The inverter will not run until the ON command has been toggled.</p> <p>P1210 = 2, Restart after supply power blackout (P1211 disabled): The inverter will acknowledge the fault F0003 at power on after blackout and will restart the drive. It is necessary that the ON command is wired via digital input (DIN).</p> <p>P1210 = 3, Restart after brownout or fault (P1211 enabled): For these settings it is fundamental that the drive only restarts if it has been in a RUN state at the time of the faults (F0003, etc.). The inverter will acknowledge the fault and will restart the drive after a blackout or brownout. It is necessary that the ON command is wired via digital input (DIN).</p> <p>P1210 = 4, Restart after supply power brownout (P1211 disabled): For these settings it is fundamental that the drive only restarts if it has been in a RUN state at the time of the fault (F0003). The inverter will acknowledge the fault and will restart the drive after a blackout or brownout. It is necessary that the ON command is wired via digital input (DIN).</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1210. 3. Press  to access the parameter values level. 4. Press  to advance to desired setting. 5. Press  to confirm and save the setting. 	<p>Minimum = 0</p> <p>Default = 1</p> <p>Maximum: 5=Control Board Version 1.20 or earlier 6=Control Board Version 1.30 7=Control Board Version 1.40</p> <p>Suggested: 3=Control Board Version 1.20 or earlier 6=Control Board Version 1.30 7=Control Board Version 1.40</p>






Automatic Restart Continued

Parameter	Description	Action	Setting/Default
P1211	<p>P1210 = 5, Restart after blackout or fault (P1211 disabled): The inverter will acknowledge the faults (F0003 etc.) at power on after blackout and will restart the drive. It is necessary that the ON command is wired via digital input (DIN).</p> <p>P1210 = 6, Restart after supply power brown/blackout or fault (P1211 disabled): The inverter will acknowledge the faults (F0003 etc.) at power on after blackout or brownout and will restart the drive. It is necessary that the ON command is wired via digital input (DIN). Setting 6 causes the motor to restart immediately.</p> <p>P1210 = 7, Restart after supply power brown/blackout or fault (P1211 enabled): This setting is for use where an external bypass system or process is interlocked with a relay that is set to P0731/P0732=52.3 (fault). The inverter functions the same as P1210=6 (trip on brownout, blackout or fault) but uses P1211 and only sets the fault bit P0731/P0732=52.3 when the specified number of restarts defined in P1211 has expired. If no trip occurs after 2 hours, the fault counter is reset.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1211. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 0 Default = 3 Maximum = 10</p> <p>Suggested = 10</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. Auto restart requires a constant ON command (such as via a digital input). 2. P1200 flying start must be used in cases where the motor may still be turning, such as after a brief input power break, or can be driven by the load. 3. A supply power brownout is when the power is interrupted and reapplied before the operator panel display has gone dark. It is a very short supply power break where the DC link has not fully collapsed. 4. A supply power blackout is when the operator panel display has gone dark before the power is reapplied. It is a long supply power break where the DC link has fully collapsed. 			






Automatic Restart Continued

Parameter	Description	Action	Setting/Default
P1211	<p>Number of Restart Attempts</p> <p>Specifies the number of times SED2 will attempt to restart after supply power brownout or fault, if P1210 automatic restart is activated.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1211. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 0 Default = 3 Maximum = 10</p> <p>Suggested = 10</p>
P1212	<p>Time to First Restart</p> <p>Selects the time (seconds) before the SED2 is restarted for the first time if P1210 automatic restart is activated.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1212. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 0 Default = 3 Maximum = 10</p> <p>Suggested = 10</p>
P1213	<p>Restart Time Increment</p> <p>Selects the amount (seconds) that the restart time is incremented for each restart of the SED2 if P1210 automatic restart is activated.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1213. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 0 Default = 30 Maximum = 1000</p> <p>Suggested = 10</p>

Vdc Controller

Parameter	Description	Action	Setting/Default
P1240	<p>Configuration of Vdc Controller</p> <p>Enables/disabled Vdc controller.</p> <p>The Vdc controller dynamically controls the DC link voltage to prevent overvoltage trips on high inertia systems.</p> <p>Vdc-max automatically increases ramp-down times to keep the DC link voltage (r0026) within limits.</p> <p>0 = Vdc controller disabled 1 = Vdc-max controller enabled 2 = Reserved 3 = Reserved</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1240. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	Minimum = 0 Default = 1 Maximum = 3






Pulse Frequency

Parameter	Description	Action	Setting/Default
P1800	<p>Pulse Frequency</p> <p>Sets pulse frequency (kHz) of power switches in SED2. The frequency can be changed in increments of 2 kHz.</p> <p>Pulse frequencies > 4 kHz selected on 380V to 480V units reduce the maximum continuous motor current.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P1800. 3. Press  to access the parameter values level. 4. Press  to advance to desired value. 5. Press  to confirm and save the setting. 	<p>Minimum = 4</p> <p>Default = Varies by model (hp/voltage dependent)</p> <p>Maximum = 16</p>



NOTES:

1. Minimum pulse frequency depends on P1082 (maximum frequency) and P0310 (rated motor frequency).
2. At 4 kHz, full output current is obtained up to 50 degrees C (CT mode); over 50 degrees C, full output may be obtained at 8 kHz.
3. If silent operation is not absolutely necessary, lower pulse frequencies may be selected to reduce SED2 losses and radio-frequency emissions.
4. Under certain circumstances, the SED2 may reduce the switching frequency to provide protection against over-temperature.










Motor Data Identification

Parameter	Description	Action	Setting/ Default
P1910	<p>Motor Data Identification</p> <p>Performs stator resistance measuring.</p> <p>0 = Disabled.</p> <p>1 = Identification of Rs with parameter change.</p> <p>2 = Identification of Rs without parameter change.</p> <p>3 = Identification of the saturation characteristic with parameter change.</p> <p>20 = Set voltage vector.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to display r0000. 2. Press  to advance to parameter P1910. 3. Press  to access the parameter values level. 4. Press  to advance to setting P1910=1. Press  to confirm and save the setting. <p>When P1910=1, Alarm A0541 (motor data identification active) is output and internally P0340 is set to 3.</p> <p>Initiate the measuring operation with a continuous (steady-state) ON command.</p> <p>The motor aligns itself and current flows through it. Diagnostics are possible using r0069 (CO: phase current).</p> <p>On completion of the motor data identification routine, P1910 resets (P1910=0, motor data identification routine inhibited) and Alarm A0541 is cleared (deleted).</p> <ol style="list-style-type: none"> 5. To set the SED2 into a defined state, issue an OFF1 command. 	<p>Minimum = 0</p> <p>Maximum = 20</p>

Motor Data Identification Continued

		<p>6. Press  to advance to setting P1910=3. Press  to confirm and save the setting.</p> <p>When P1910=3, Alarm 0541 (motor data identification active) is output and internally P0340 is set to 2. Initiate the measuring operation with a continuous (steady-state) ON command. On completion of the motor data identification routine, P1910 resets (P1910=0, motor data identification routine inhibited) and Alarm A0541 is cleared (deleted).</p> <p>7. To set the SED2 into a defined state, issue an OFF1 command.</p>	
<p>NOTES:</p> <ol style="list-style-type: none"> 1. Motor must be cool to perform motor data identification. 2. Before selecting motor data identification, perform quick commissioning. 3. This measurement may take several minutes depending on motor size. 4. When P1910=1, the calculated value for stator resistance (P0350) is overwritten. 5. When P1910=2, the values already calculated (P0350) are not overwritten. 6. When choosing the setting for measurement, observe the following: <ul style="list-style-type: none"> – P1910=1 means that the value is actually adopted as P0350 parameter setting and applied to the control as well as being shown in the read-only parameters. – P1910=2 means that the value is only displayed. That is, it is shown for checking purposes in the read-only parameter r1912 (identified stator resistance). The value is not applied to the control. 			

Reset to Factory Defaults

Parameter	Description	Action	Setting/Default
P0010 P0970	<p>Reset to Factory Default</p> <p>Resets SED2 parameters to the factory defaults.</p>	<ol style="list-style-type: none"> 1. Press  to enter the SED2 parameter mode and to r0000. 2. Press  to advance to parameter P0010. 3. Press  to access the parameter values level. 4. Press  to advance to 30. 5. Press  to confirm and save the setting. 6. Press  to go to parameter P0970. 7. Press  to access the parameter values level. 8. Press  to advance to 1. 9. Press  to confirm and save the setting. 	<p>P0010: Setting = 30 Default = 0</p> <p>P0970: Setting = 1 Default = 0</p>
<p>NOTES:</p> <ol style="list-style-type: none"> 1. First set P0010=30. 2. Stop SED2 (that is, disable all pulses) before you reset parameters to factory default values. 3. The following parameters retain their values after a factory reset: <ul style="list-style-type: none"> • P0918 (address of CB, communications board or module) • P2010 (USS baud rate) • P2011 (USS address) 4. The reset process takes about 10 seconds. 			

Required SED2 Parameter Settings

The factory programs the following SED2 parameters before shipping. If these parameters are changed or if the SED2 is ever reset to factory default, you must reset these parameters as follows:

Parameter	Setting
P0704 in000	3
P0704 in001	3
P0732	52.2 (default)

NOTE: Changing P0700 resets all digital inputs and P0704 will require programming.

Required SED2 parameters for automatic bypass on a drive fault are as follows:

Parameter	Setting
P0748	-----┘
P0731	52.3

NOTE: Follow wiring as noted in the *NEMA Type 3R Bypass Operation Overview* section (Automatic Bypass Operation description).

Technical Specifications

Table 8. NEMA Type 3R/3RHE Bypass Specifications.

NEMA Type 3R Bypass Specification	Description
Input Voltage (3 phase)	208V, 3 AC $\pm 10\%$ *
	240V, 3 AC $\pm 10\%$ *
	480V, 3 AC $\pm 10\%$
	575V, 3 AC $\pm 10\%$ *
Temperature	Operating: 14°F to 104°F (–10°C to 40°C), HT1 to 122°F (50°C)
	Storage: –40°F to 158°F (–40°C to 70°C)
High-Temperature Model	Operating: 14°F to 122°F (–10°C to 50°C)
	Storage: –40°F to 158°F (–40°C to 70°C)
Humidity	0 to 95% rh, non-condensing

*Not available in the 3RHE models.

NOTE: For technical specifications on the SED2, see the *SED2 VFD Startup, Operation and Maintenance Manual* (125-3201).

Table 9. Drive Specifications.

Drive Specification	Description
Input voltage and power ranges (3 phase)	200V to 240V, 3 AC $\pm 10\%$. 1/2 hp to 60 hp (2.3 Amps to 154 Amps)
	380V to 480V, 3 AC $\pm 10\%$ 1/2 hp to 125 hp (1.2 Amps to 178 Amps)
Amps	500V to 600V, 3 AC $\pm 10\%$ 1 hp to 125 hp (2.3 Amps to 125 Amps)
Input frequency	47 Hz to 63 Hz
Output frequency	0 Hz to 150 Hz
Power factor	≥ 0.9 total, ≥ 0.97 displacement
VFD degree of efficiency	96% to 97%
Switch-on current	Less than nominal input current
Auxiliary supply 24V	Galvanically separated, unregulated auxiliary supply (18V to 32V) 100 mA
Overload capacity	110% for 60 seconds
Control method	Linear, parabolic and programmable V/f; and flux current control low-power mode
PWM frequency	4k Hz to 16k Hz (adjustable in 2k Hz increments)
Fixed frequencies	15 programmable
Skip frequency bands	4 programmable
Setpoint resolution	0.01 Hz digital
	0.01 Hz serial
	10 bit analog

Table 9. Drive Specifications.

Drive Specification	Description
Digital inputs (sink/source)	6: fully programmable and scalable isolated digital inputs, switchable
Analog inputs	2: 0 to 10 Vdc, 0/4 mA to 20 mA , can also be configured as digital inputs or Ni 1000 input
Relay outputs	2: configurable 30 Vdc/5A (resistive), 250 Vac 2A (inductive)
Analog outputs	2: programmable (0/4 mA to 20 mA or 0V to 10 Vdc)
Serial interface	RS-485; Protocols: Siemens, P1 and Johnson, N2; Transmission rate: Up to 38.4k baud
Protection level	IP20: NEMA Type 1 (with protective shield and gland plate installed)
	IP54: NEMA Type 12 (400V and 500V series only)
Temperature ranges	Operating: 14°F to 104°F (-10°C to 40°C)
	Storage: -40°F to 158°F (-40°C to 70°C)
Humidity	95% rh, non-condensing
Operational altitudes	Up to 3280 ft (1000 m) above sea level without de-rating
Protection features	Under-voltage, Over-voltage, Overload, Ground fault, Short circuit, Stall prevention, Locked motor, Motor overtemperature I ² t PTC, Over-temperature, Parameter PIN protection
Standards	UL, cUL
CE conformity	Conformity with EC Low Voltage Directive 73/23/EEC

NOTE: SED2 Compliance with EN61000-3-12:
From September 1st, 2005 all electrical apparatus covered by the EMC directive will have to comply with EN61000-3-12 "Limits for harmonic currents produced by equipment connected to public low voltage systems with input currents > 16A and =< 75 A per phase".

Siemens variable speed drives of the product range SED2 (Micromaster 436) fulfill the requirements of the EN 61000-3-12 (without the need for external line reactors) regarding the THD values of Table 3 under the pre condition of $R_{sce} > 190$. The required PWhd values will not be achieved. Due to this fact it is recommended to apply for connection approval at the local electricity board.

The local electricity board will evaluate among many other data the content of the 5th harmonic current and the Line Power Factor "Lambda", which is the ratio of active power and apparent power.

Siemens frequency inverters are optimized in design and operation characteristics regarding energy efficiency and less interference with line supplies.

Troubleshooting

Description of Problem	Possible Cause
<ul style="list-style-type: none"> Commanding the SED2 to start closes the bypass contactor. 	<p>SED2 required programming for bypass operation has not been programmed in the VFD. Make appropriate VFD programming changes. See <i>Required SED2 Parameter Setting</i>.</p>
<ul style="list-style-type: none"> Contactors do not close. 	<ul style="list-style-type: none"> Main input short circuit protection has opened. Control power fuse has opened. Safety circuit is open. Motor overload needs to be reset. Loose control wire connection.
<ul style="list-style-type: none"> Drive does not start on closing of bypass control terminals 1 and 2. 	<ul style="list-style-type: none"> Drive–Off–Bypass switch is not in the drive position. Drive output contactor is not closed. Remote contact is not really closing, replace with a wire jumper or use drive parameters to verify this contact closure. Run relay has failed. Loose control wire connection. Drives digital input 1 is not programmed appropriately.
<ul style="list-style-type: none"> Main input fuses clear when motor is run in bypass 	<ul style="list-style-type: none"> The short circuit protection supplied by the factory is approximately 1.5 times NEC listed motor current rating. Some applications and motor characteristics may require up sizing this protection. If this is required in the field, ensure that there is an appropriate match between the fuse type and rating with fuse holder. Also ensure appropriate UL guidelines are followed. If unsure, contact field support.
<ul style="list-style-type: none"> VFD tripping on over temperature 	<ul style="list-style-type: none"> Ensure that NEMA Type 3R Bypass enclosure input air filter is clean and free of obstruction. Ensure that NEMA Type 3R Bypass enclosure fan is operational (The fan operates only when the drive is running.) Ensure that NEMA Type 3R Bypass is within its rated operating environment of 14°F to 104°F (–10°C to 40°C) and 0 to 95% rh, non-condensing. NOTE: HT1 units are rated to 122°F (50°C). Ensure that all SED2 cooling fans are operational.

Fuses

Verify that 120 Vac power is available on the secondary side of the power transformer. If power is not proper, check the Bypass components, such as:

- Power transformer
- Power transformer fuses (F1, F2, and F3). Table 8 provides fuse replacement information.

Table 10. Fuse Replacement Information.

NEMA Type 3R Bypass Enclosure ABC 250 VA Transformers		
Voltage	Primary Fuse (F1 and F2)	Secondary Fuse (F3)
208V	Bussmann/Littlefuse LP-CC-3.5	Bussmann/Littlefuse LP-CC-3.5
240V	Bussmann/Littlefuse LP-CC-3.2	Bussmann/Littlefuse LP-CC-3.5
480V	Bussmann/Littlefuse LP-CC-1.6	Bussmann/Littlefuse LP-CC-3.5
575V	Bussmann/Littlefuse LP-CC-1.25	Bussmann/Littlefuse LP-CC-3.5
NEMA Type 3R Bypass Enclosure DE and F 750 VA Transformers		
Voltage	Primary Fuse (F1 and F2)	Secondary Fuse (F3)
208V	Bussmann/Littlefuse LP-CC-9	Bussmann/Littlefuse LP-CC-10
240V	Bussmann/Littlefuse LP-CC-8	Bussmann/Littlefuse LP-CC-10
480V	Bussmann/Littlefuse LP-CC-4.5	Bussmann/Littlefuse LP-CC-10
575V	Bussmann/Littlefuse LP-CC-3.5	Bussmann/Littlefuse LP-CC-10

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